

PARTS
CATALOGUE

F15(F9.9)

BM(FW)

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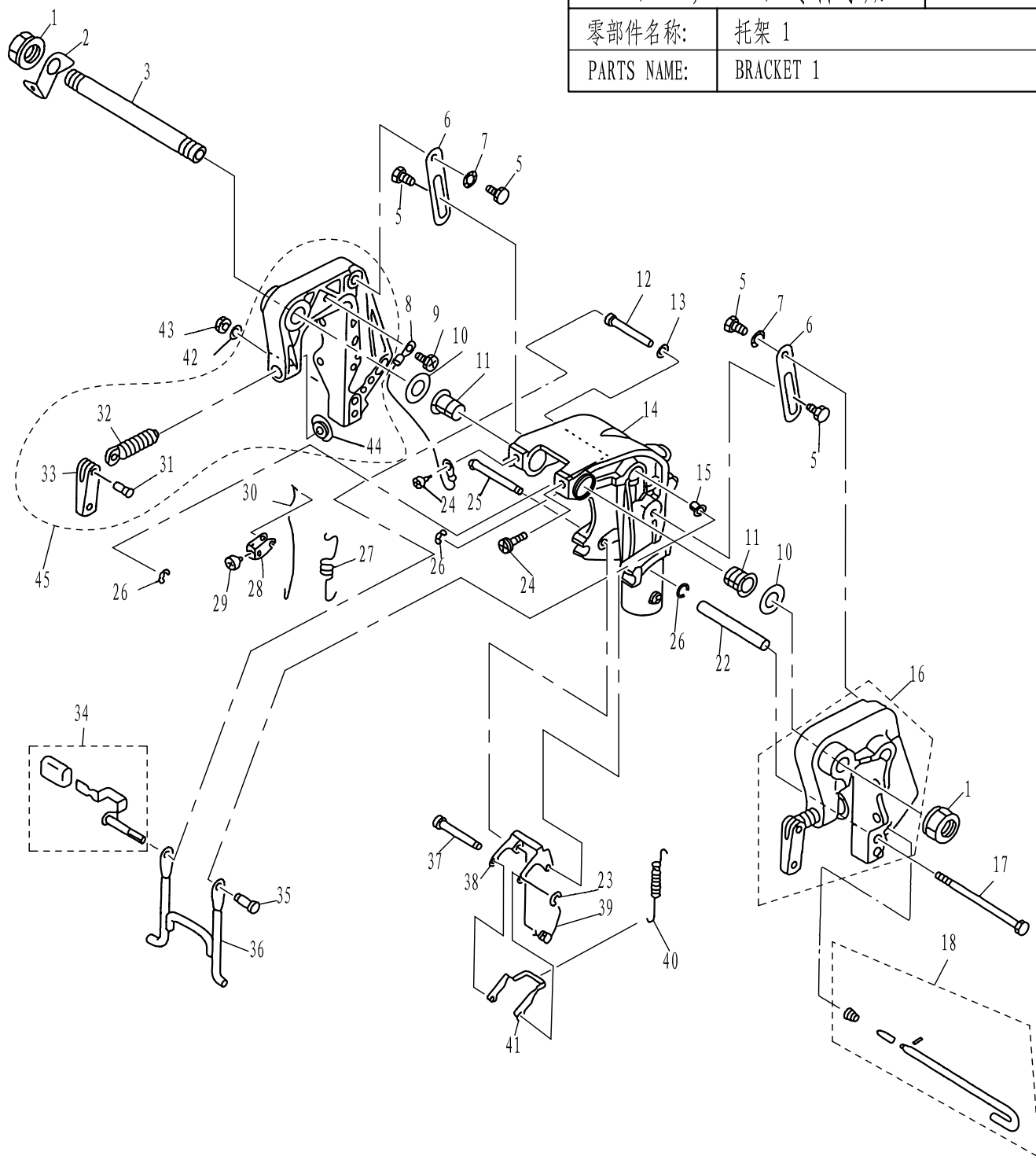
[illegible]

零部件名称:

托架 1

PARTS NAME:

BRACKET 1



SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量						REMARKS 备注
1	F15-01010007	托架夹紧螺母	NUT , SELF-LOCKING	2						
2	F15-01010003	双孔固定板	PLATE , TWO HOLE	1						
3	F15-01010001	夹紧托架双头螺管	BOLT , CLAMP BRACKET	1						
4										
5	F15-01010103	扁六角轴位螺钉	SCREW , FLAT HEXAGON	4						
6	F15-01010105	倾斜制动板	PLATE , TILT STOPPER	2						
7	F15-01010104	波形垫圈	WASHER , WAVE	1						
8	F15-01010202	接地钢索A	TIGHTWIRE , EARTHING	1						
9	GB/T818-M6x8	十字槽盘头螺钉M6×8	SCREW , PAN HEAD M6x8	1						
10	F15-01010002	螺管尼龙垫圈	WASHER , NYLON	2						

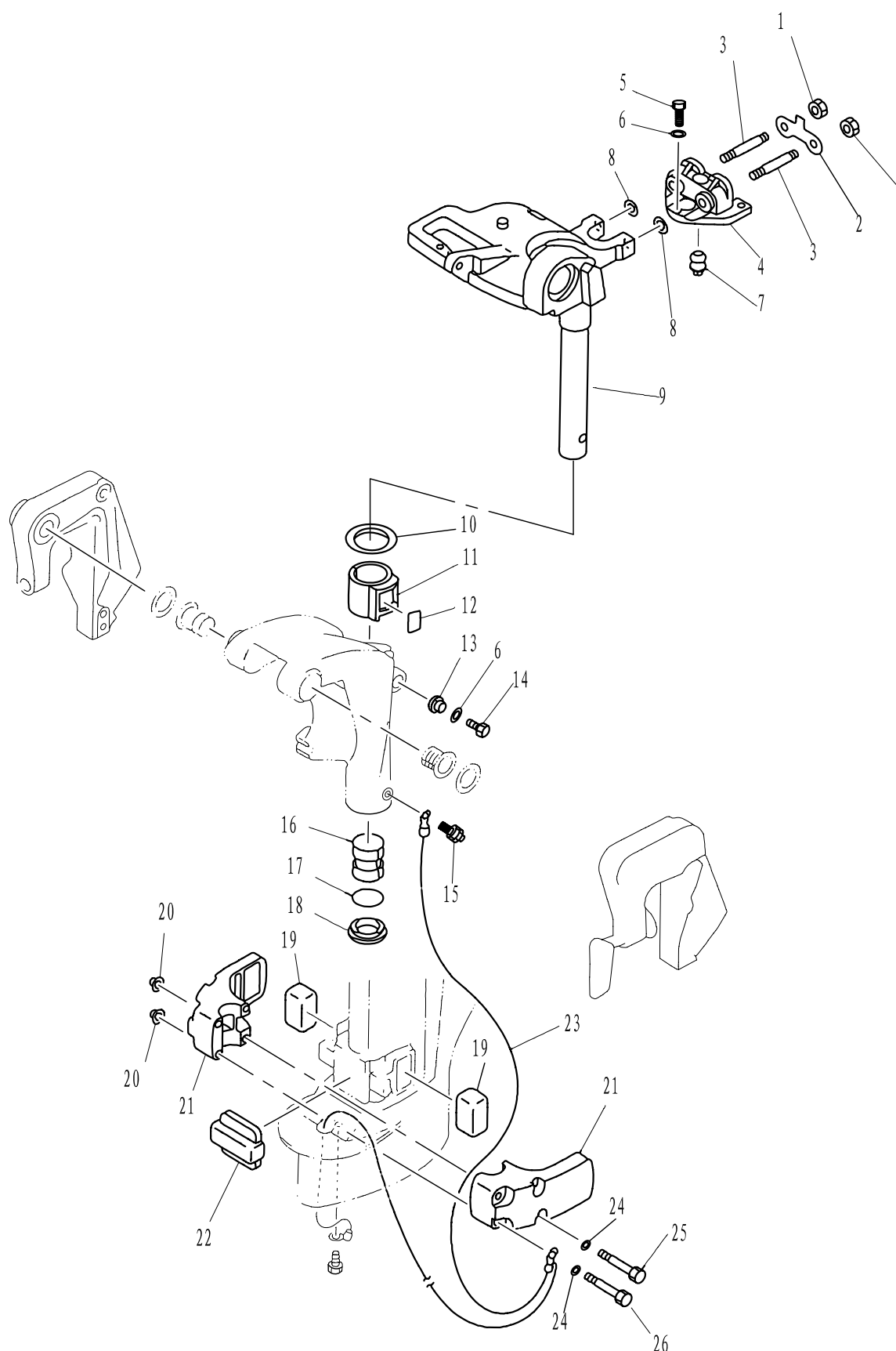
[illegible]

零部件名称:

托架 2

PARTS NAME:

BRACKET 2



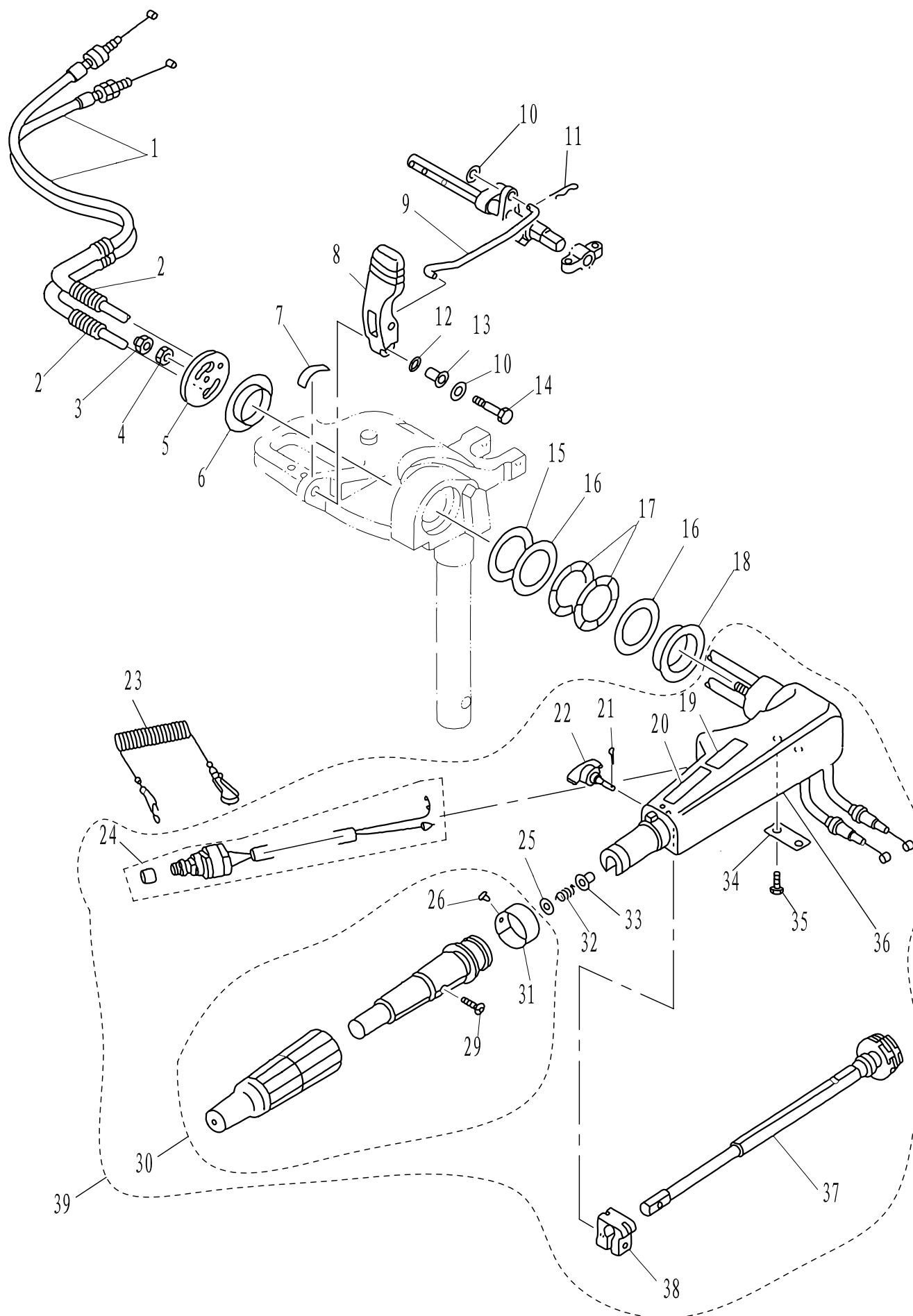
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零部件名称:

操舵系统

PARTS NAME:

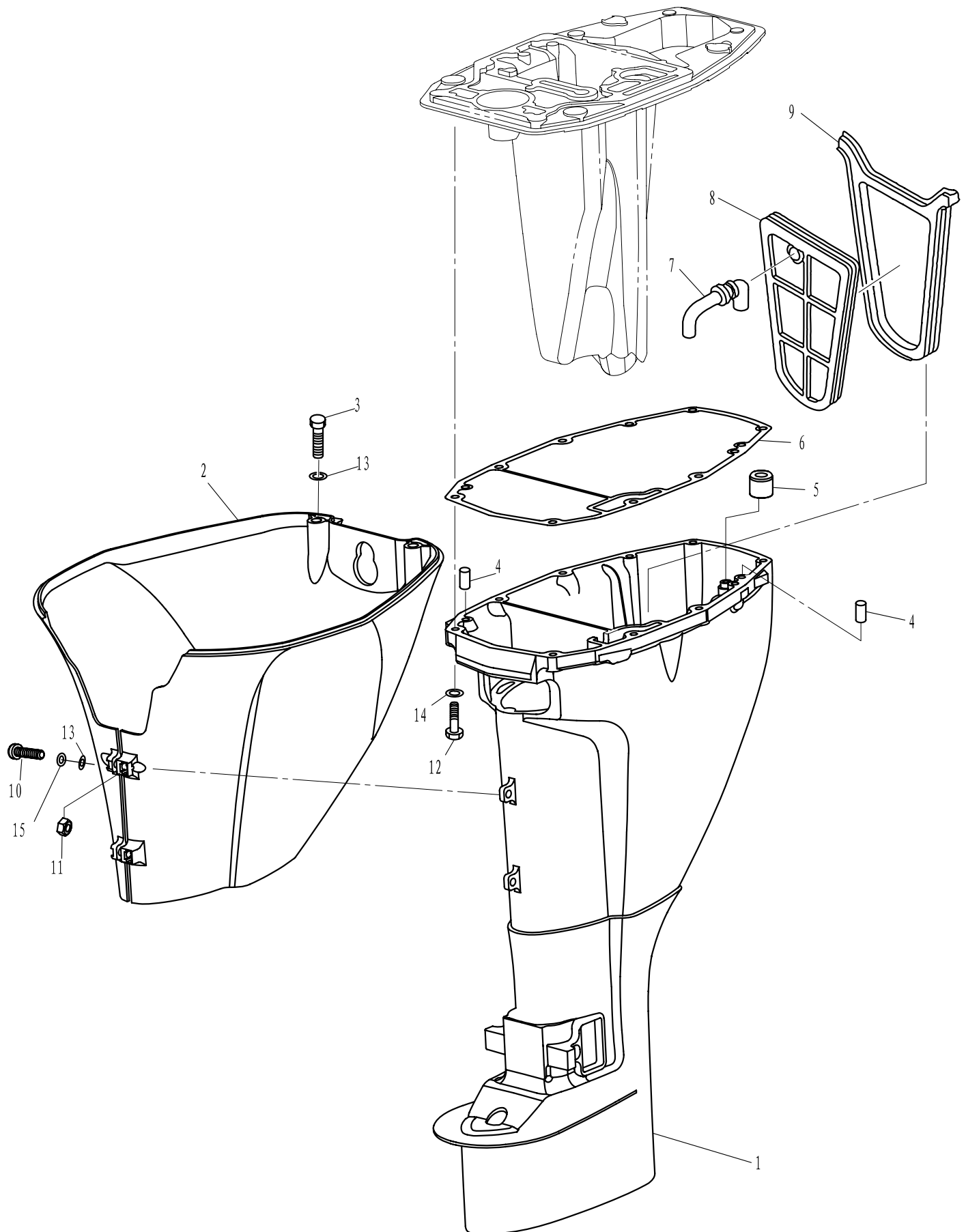
STEERING



						F15(F9.9,F13.5) 零件手册	PAGE 06 OF 49
						零部件名称:	操舵系统
						PARTS NAME:	STEERING
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称(中文)	DESCRIPTION 零件名称(英文)	QTY 数量			REMARKS 备注
1	F15-01030004	油门钢索组件	THROTTLE CABLE ASSY	2			
2	F15-01000014	波纹塑管	TUBE ,WAVE PLASTIC	2			
3	GB/T889-M10x1.25	六角锁紧螺母M10×1.25	LOCKNUT M10-1.25	4			
4	GB/T6171-M10x1.25	六角螺母M10×1.25	NUT M10x1.25	1			
5	F15-01000013	手柄定位板	PLATE ,HANDLE ORIENTATION	1			
6	F15-01000011	手柄衬套(低)	WASHER ,HANDLE (LOW)	1			
7	F15-12000011	标贴11	STICKER 11	1			
8	F15-00000007	变档手柄	HANDLE ,GEAR SHIFT	1			
9	F15-00000011	变档连杆	LINK ,SHIFT ROD	1			
10	GB/T97.1-6	平垫圈6	WASHER ,PLAIN 6	2			
11	F15-00000012	夹簧	SPRING ,CLAMP	1			
12	F15-00000009	波形垫圈	WASHER ,WAVE	2			
13	F15-00000008	凸缘垫管	TUBE ,FLANGE	2			
14	GB/T5783-M6x30	六角头螺栓M6×30	HEXAGON BOLT M6x30	1			
15	F15-01000012	衬套尼龙圈	WASHER ,NYLON	1			
16	F15-01000008	衬套垫圈	WASHER	2			
17	F15-01000009	衬套波形垫圈	WASHER ,WAVE	2			
18	F15-01000007	手柄衬套(高)	BUSH ,HANDLE	1			
19	F4-08000105	标贴5	STICKER 5	1			
20	F4-08000104	标贴4	STICKER 4	1			
21	GB/T91-1.6x12	开口销Ø1.6×12	PIN ,COTTER Ø1.6x12	1			
22	F15-01030200	阻力调整旋钮组件	BOLT	1			
23	F4-01090401	引擎停止安全索	STOPER ,HANG ROPE ASSY	1			
24	F4-01090400	急停开关组件	ENGINE STOP SWITCH ASSY	1			
25	GB/T848-10	小垫圈10	SMALL WASHER 10	1			
26	GB/T827-2x5	标牌铆钉2×5	RIVET ,SEMICIRCLE 2x5	1			
27							
28							
29	GB/T820-M5x25	十字槽半沉头螺钉M5×25	SCREW M5x25	1			
30	F4-01090300	操舵手柄塑胶套组件	STEERING HANDLE ASSY	1			
31	F4-01090303	油门标志牌	INDICATOR THROTTLE	1			
32	F4-01090007	压缩弹簧	SPRING ,COMPRESSION	1			
33	F4-01090006	衬套	BUSH	1			
34	F15-01030005	节气门固定板	STAY	1			
35	GB/T5783-M6x20	六角头螺栓M6×20	HEXAGON BOLT M6x20	2			
36	F15-01030001	操舵手柄	HANDLE STEERING	1			
37	F15-01030100	节气门杆组件	LEVER ,THROTTLE ASSY	1			
38	F4-01090003	操舵手柄握把摩擦块	FRICTION	1			
39	F15-01030000	操舵手柄组件	HANDLE STEERING ASSY	1			

零部件名称: 水上装置壳体

PARTS NAME: UPPER CASING



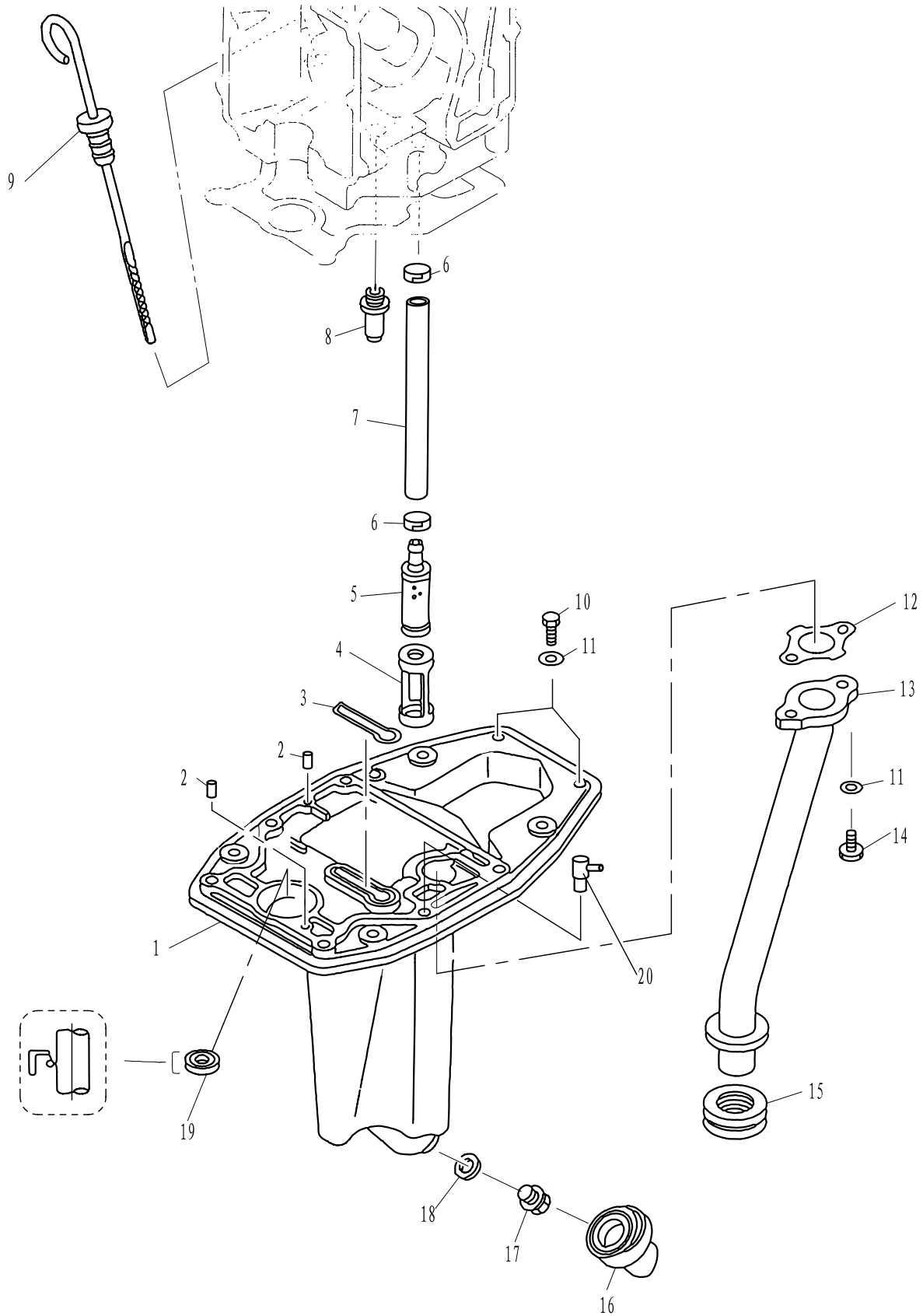
[illegible]

零部件名称:

油底壳组件

PARTS NAME:

OIL PAN

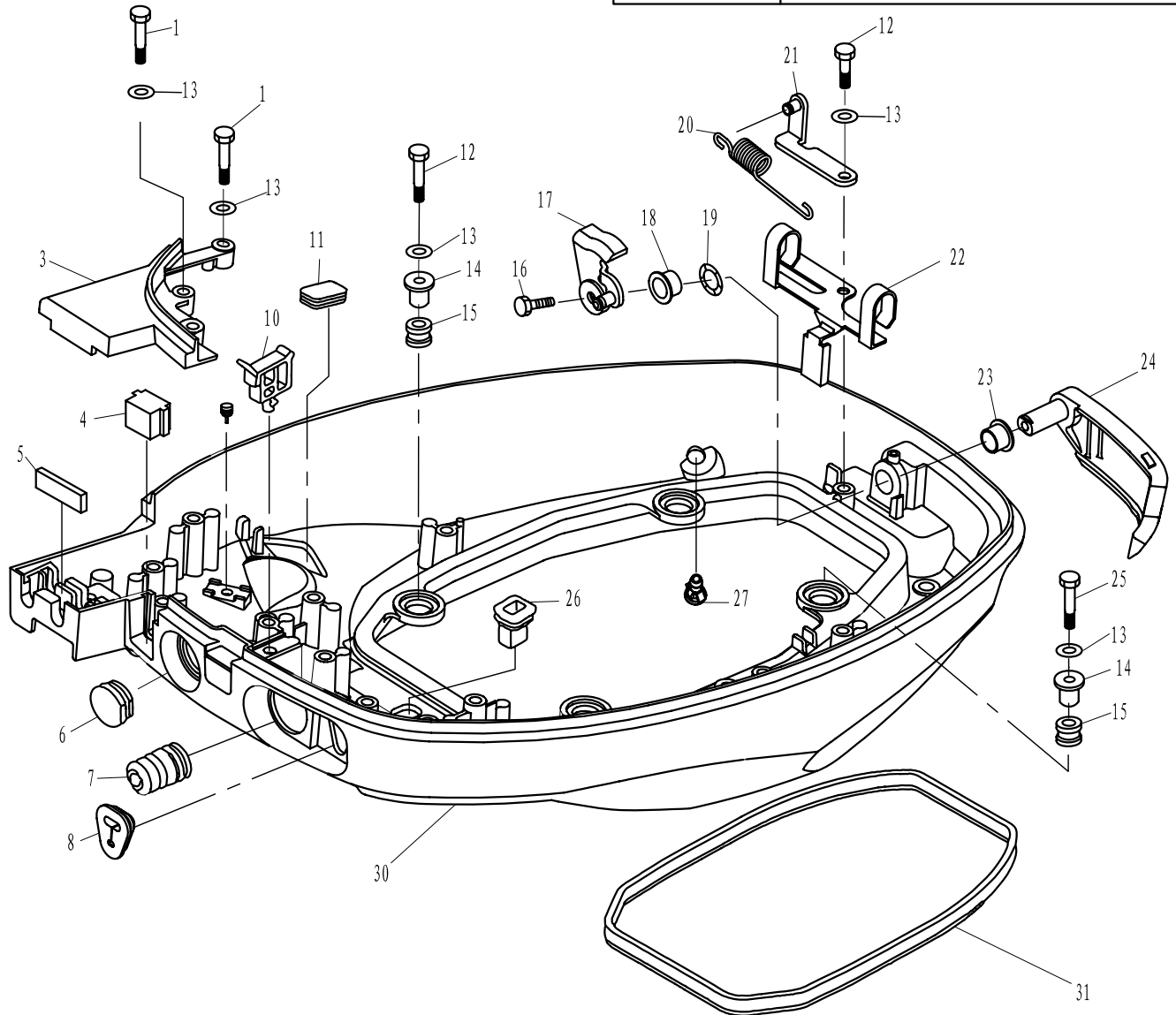


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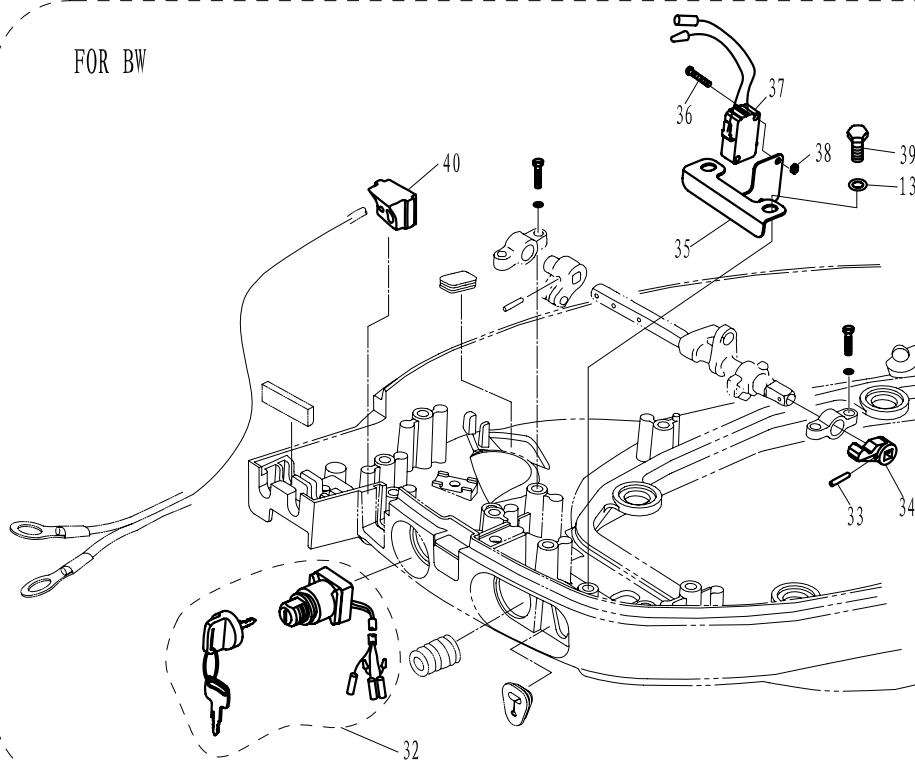
底罩

PARTS NAME:

BOTTOM COWLING



FOR BW

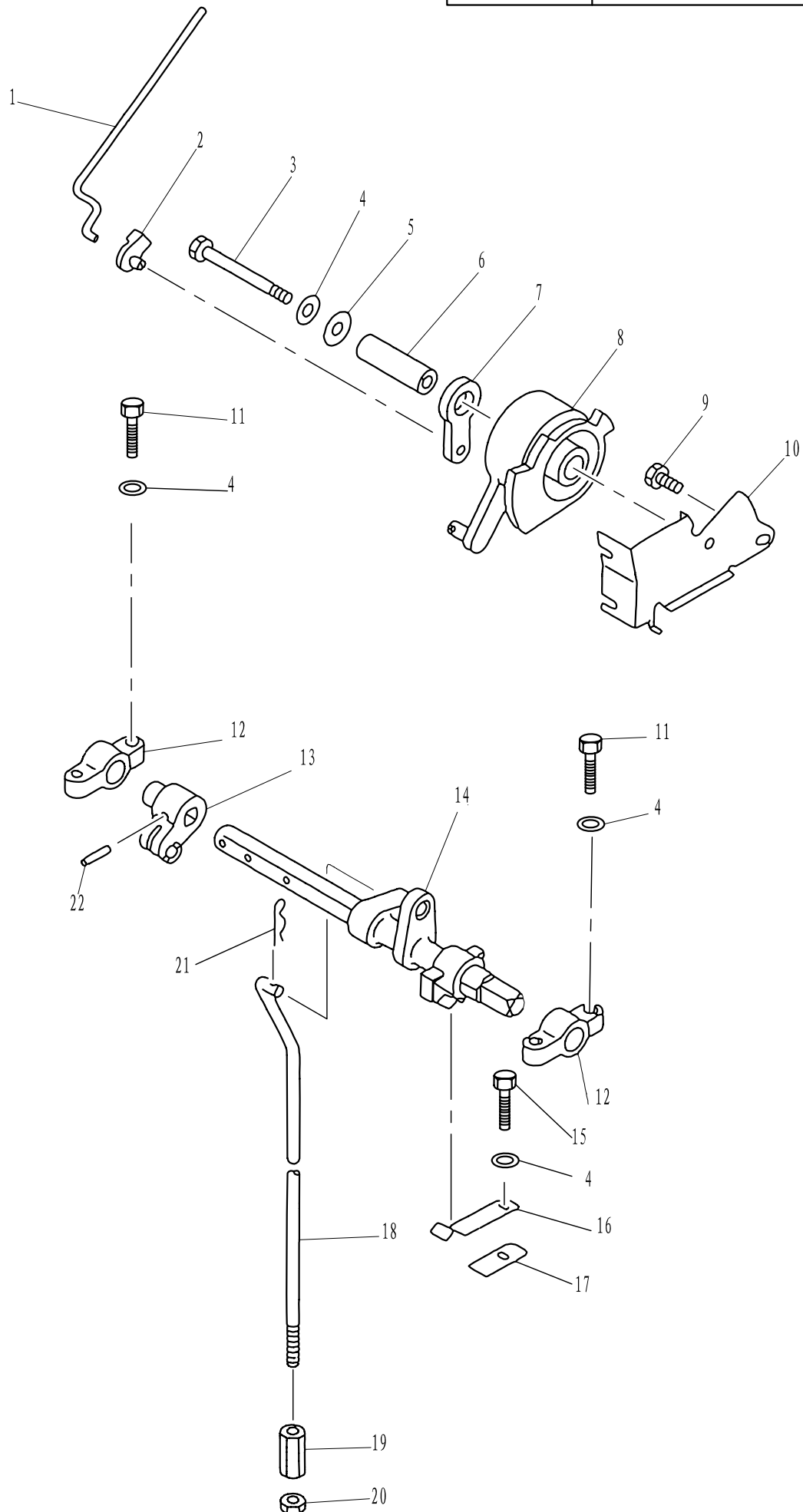


零部件名称:

控制系统 1

PARTS NAME:

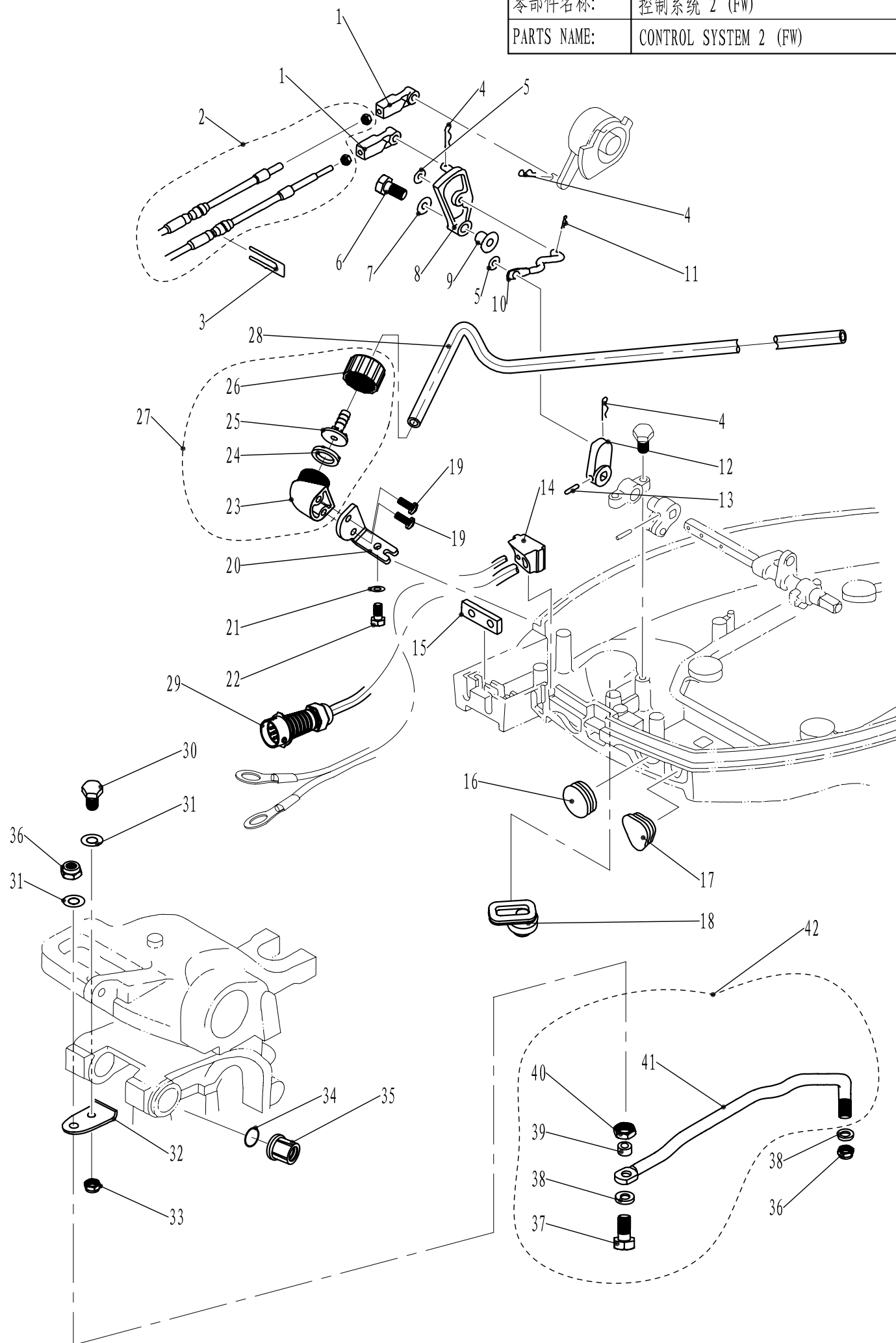
CONTROL SYSTEM 1



[illegible]

零部件名称: 控制系统 2 (FW)

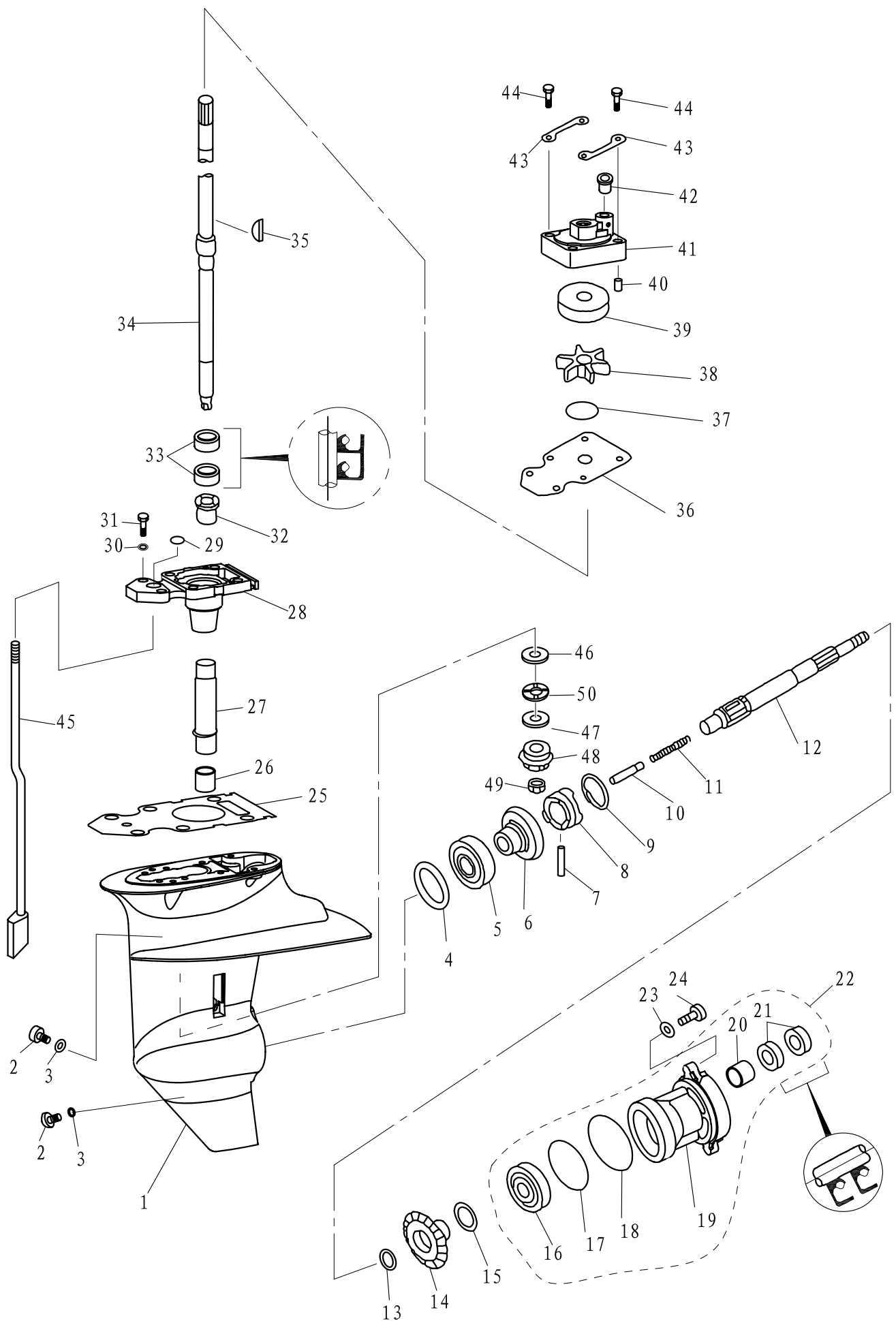
PARTS NAME: CONTROL SYSTEM 2 (FW)



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零部件名称:	水下装置壳体 & 驱动系统 1
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PARTS NAME:	LOWER CASING & DRIVE 1
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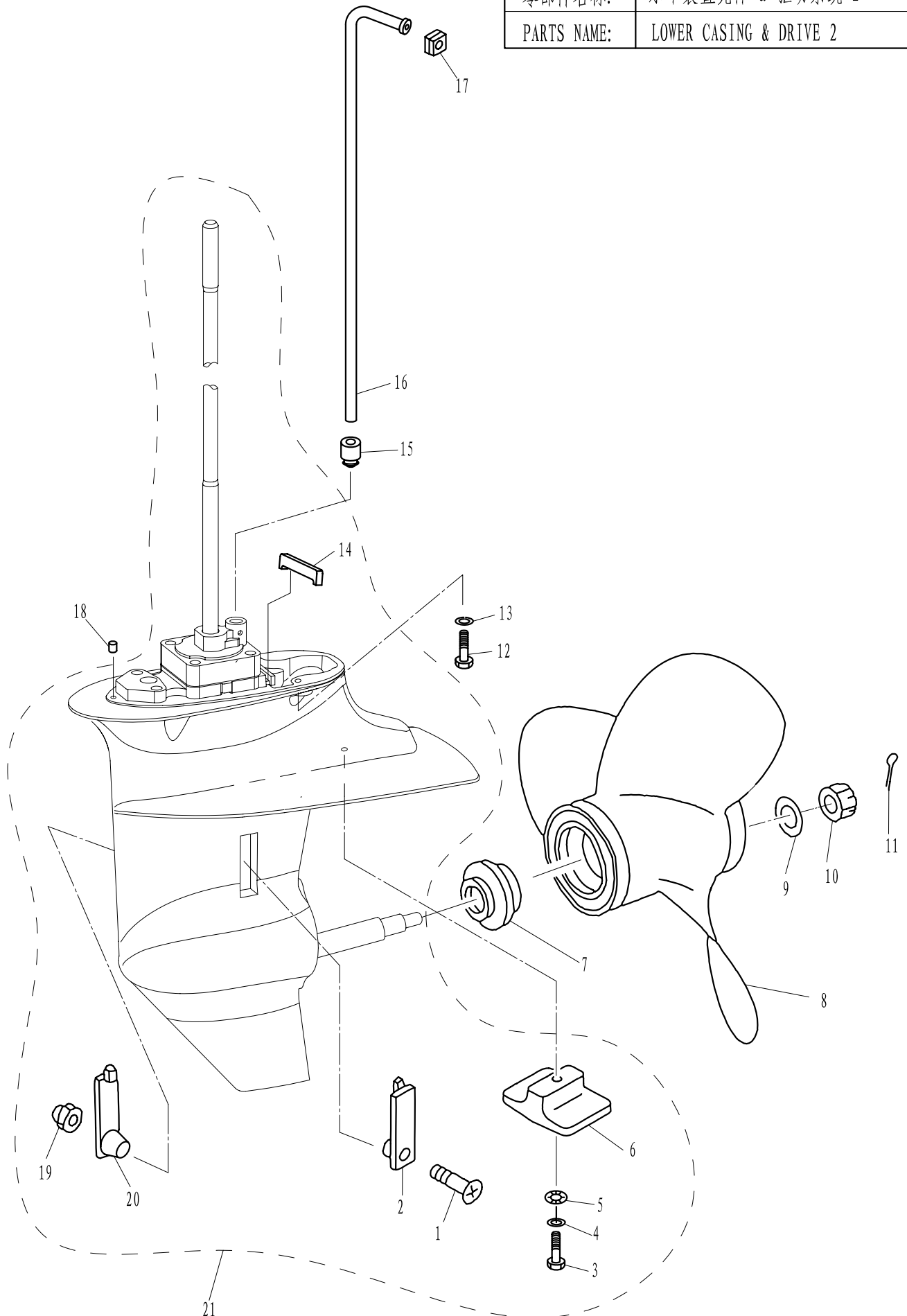


				F15(F9.9,F13.5) 零件手册				PAGE 18 OF 49			
				零部件名称:		水下装置壳体 & 驱动系统 1					
				PARTS NAME:		LOWER CASING & DRIVE 1					
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称(中文)	DESCRIPTION 零件名称(英文)	QTY 数量					REMARKS 备注		
1	F15-06000001	水下装置壳体	LOWER CASING	1							
2	F4-03000023	注油孔螺塞	PLUG, STRAIGHT SCREW	2							
3	F4-03000024	注油孔螺塞垫圈	GASKET, STRAIGHT SCREW PLUG	2							
4	F15-06000010-1	正档齿轮填隙片 (t: 0.10毫米)	SHIM(t: 0.10mm)	1							
	F15-06000010-5	正档齿轮填隙片 (t: 0.30毫米)	SHIM(t: 0.30mm)								
	F15-06000010-6	正档齿轮填隙片 (t: 0.40毫米)	SHIM(t: 0.40mm)								
	F15-06000010-7	正档齿轮填隙片 (t: 0.50毫米)	SHIM(t: 0.50mm)								
5	HR-30205J	圆锥滚子轴承	BEARING	1							
6	F15-06010000	正档齿轮组件	GEAR, FORWARD	1							
7	F15-06070004	离合器销	PIN, CLUTCH	1							
8	F15-06070003	爪形离合器	CLUTCH, DOG	1							
9	F15-06070005	离合器环	RING, CLUTCH	1							
10	F15-06070006	变档柱塞	PLUNGER, SHIFT	1							
11	F15-06070002	离合器弹簧	SPRING, CLUTCH	1							
12	F15-06070001	螺旋桨轴	SHAFT, PROPELLER	1							
13	F15-06070007	倒档齿轮垫圈	WASHER, REVERSE GEAR	1							
14	F15-06080005	倒档齿轮	GEAR, REVERSE	1							
15	F15-06080006-1	倒档齿轮填隙片 (t: 0.10毫米)	SHIM(t: 0.10mm)								
	F15-06080006-2	倒档齿轮填隙片 (t: 0.20毫米)	SHIM(t: 0.20mm)								
	F15-06080006-3	倒档齿轮填隙片 (t: 0.30毫米)	SHIM(t: 0.30mm)								
	F15-06080006-4	倒档齿轮填隙片 (t: 0.40毫米)	SHIM(t: 0.40mm)								
	F15-06080006-5	倒档齿轮填隙片 (t: 0.50毫米)	SHIM(t: 0.50mm)								
16	GB/T276-6005/P63	深沟球轴承 6005	BEARING 6005	1							
17	F15-06080002	水下壳体盖O型圈A	O-RING A, COVER	1							
18	F15-06080003	水下壳体盖O型圈B	O-RING B, COVER	1							
19	F15-06080001	水下装置壳体盖	COVER, LOWER CASING	1							
20	GB/T290 HK1712	滚针轴承 HK1712	BEARING HK1712	1							
21	F15-06080004	螺旋桨轴油封17X30X6 (单唇)	OIL SEAL	2							
22	F15-06080000	水上装置壳体盖组件	COVER ASSY, LOWER CASING	1							
23	GB/T97.1-6	平垫圈 6	WASHER 6	2							
24	GB/T5783-M6X20	六角螺栓 M6X20	BOLT, HEXAGON M6X20	2							
25	F15-06000005	驱动轴座密封垫	WASHER	1							
26	GB/T290 F1420	滚针轴承 F1420	BEARING	1							
27	F15-06000006	长尼龙套管	BUSHING, NYLON	1							
28	F15-06020001	驱动轴座	BASE, DRIVE SHAFT	1							
29	F15-06020004	O 型圈	O-RING	1							
30	GB/T97.1-8	平垫圈 8	WASHER 8	2							

[illegible]

零部件名称: 水下装置壳体 & 驱动系统 2

PARTS NAME: LOWER CASING & DRIVE 2



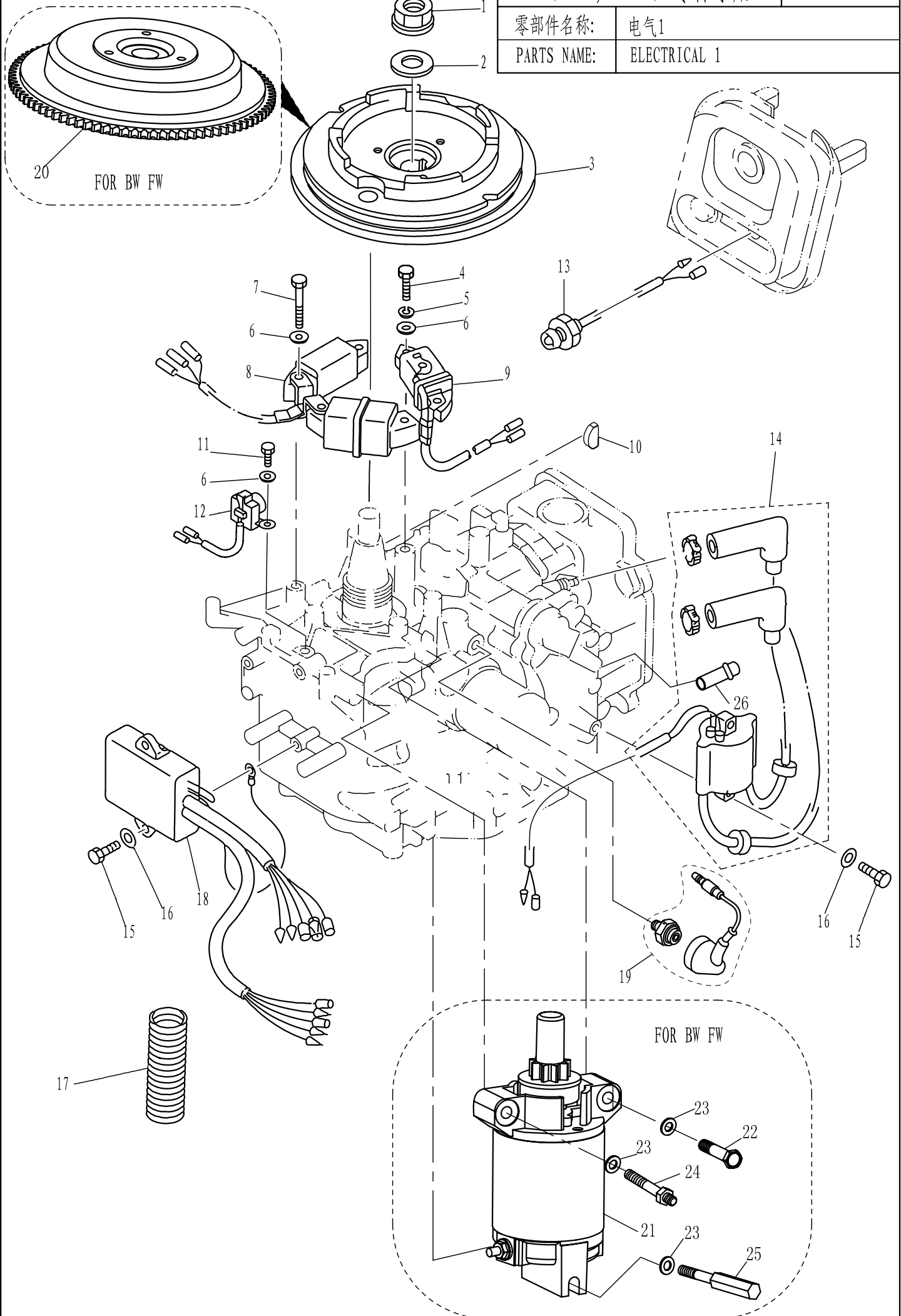
[illegible]

零部件名称:

电气1

PARTS NAME:

ELECTRICAL 1

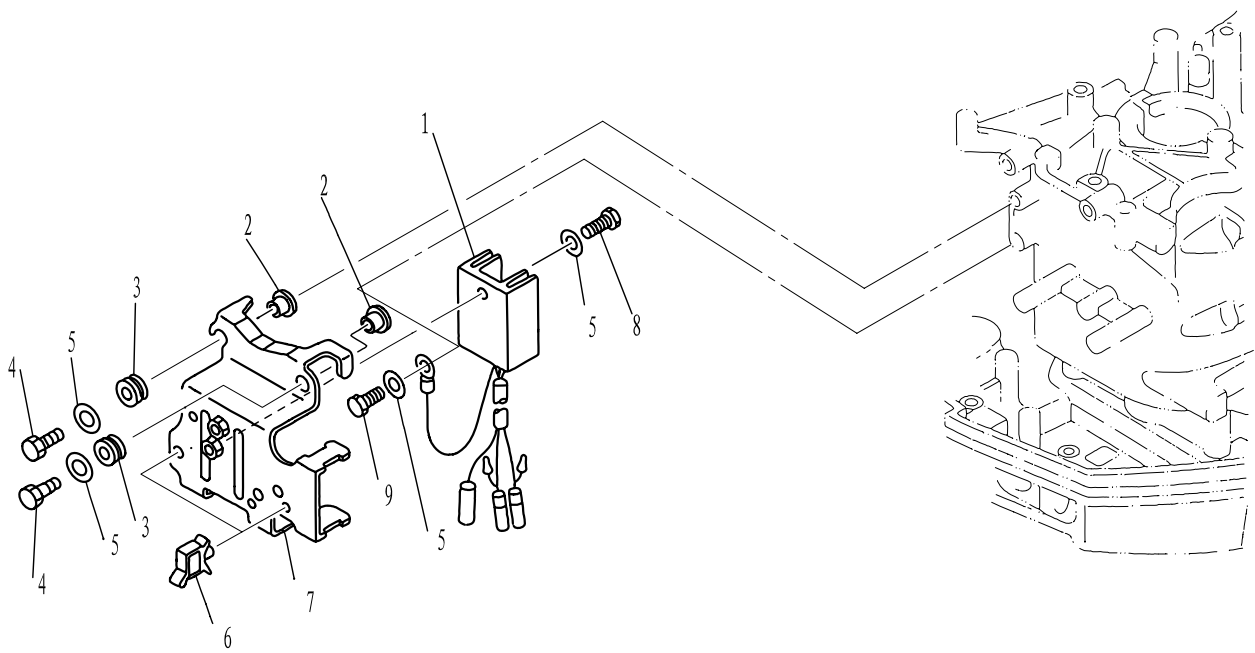


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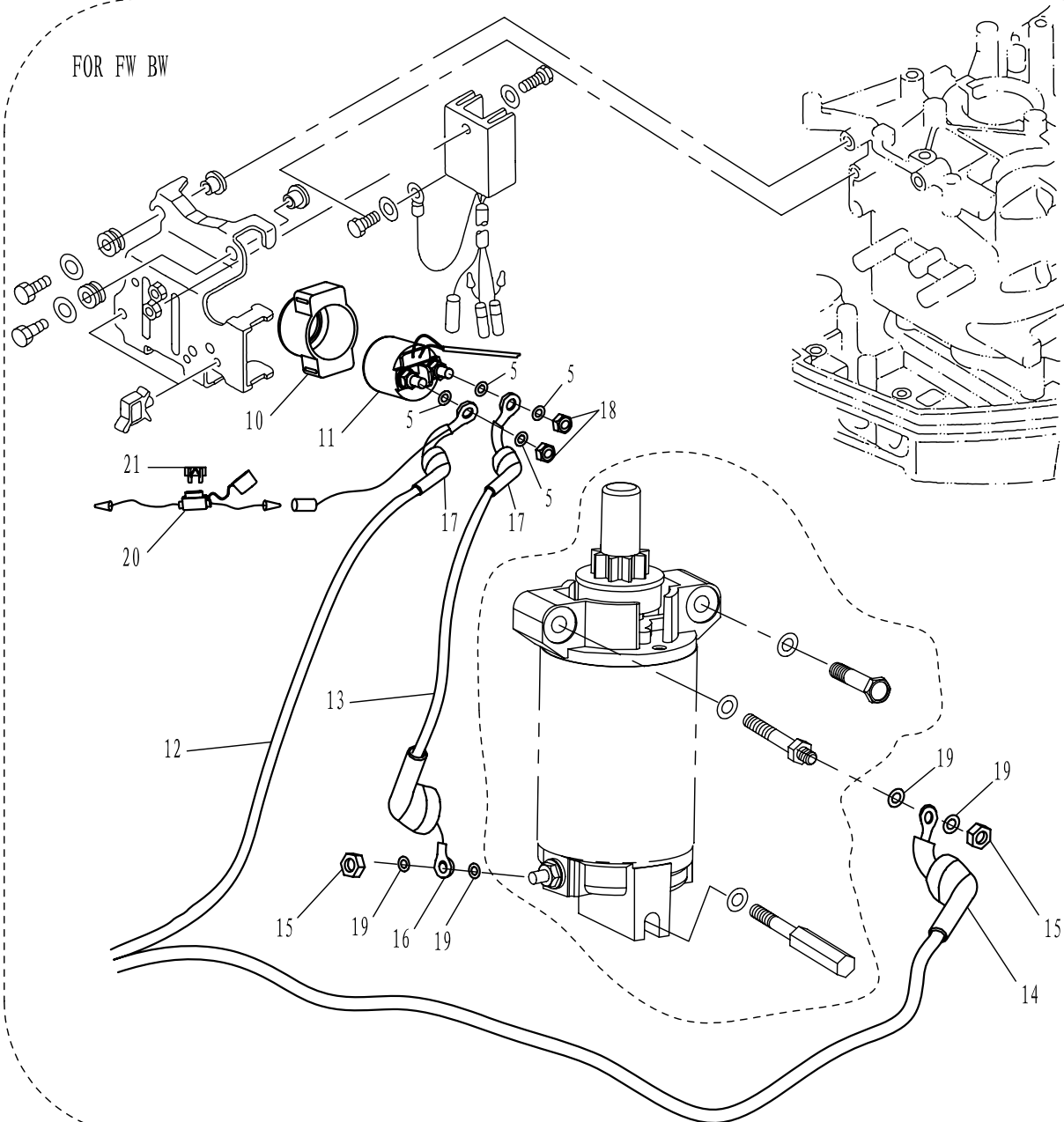
电气2

PARTS NAME:

ELECTRICAL 2



FOR FW BW



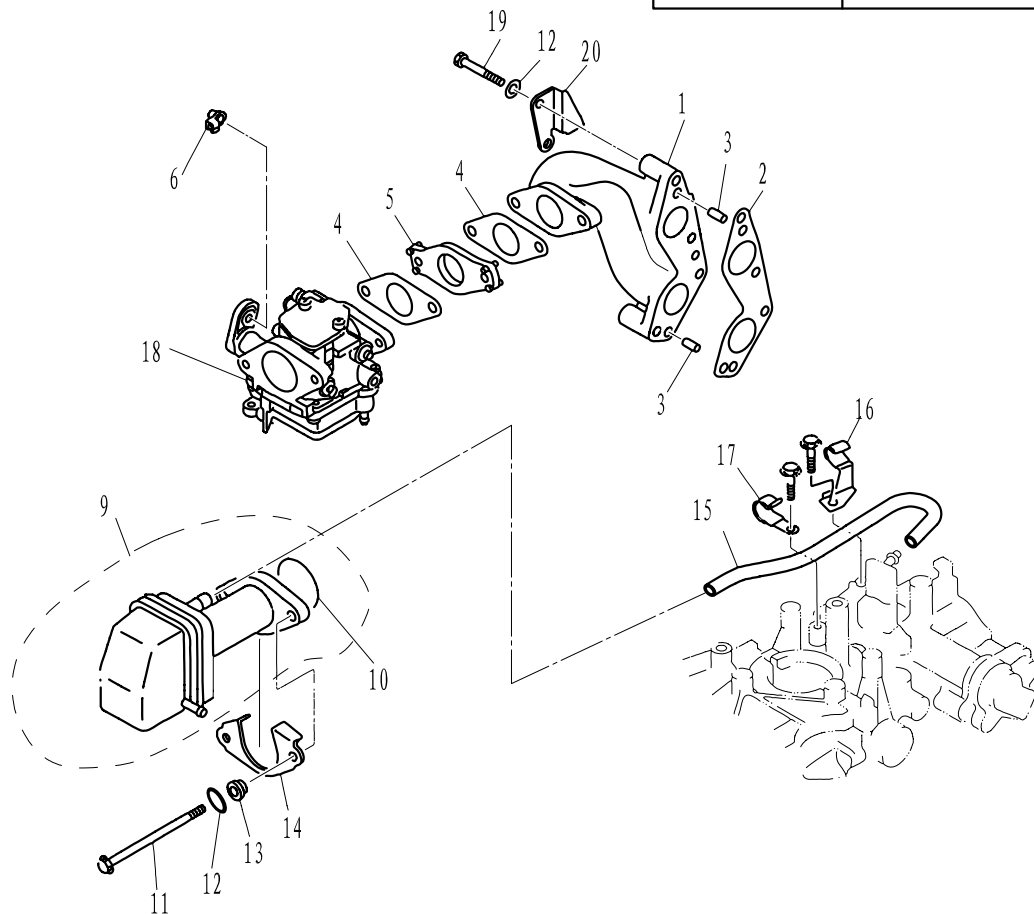
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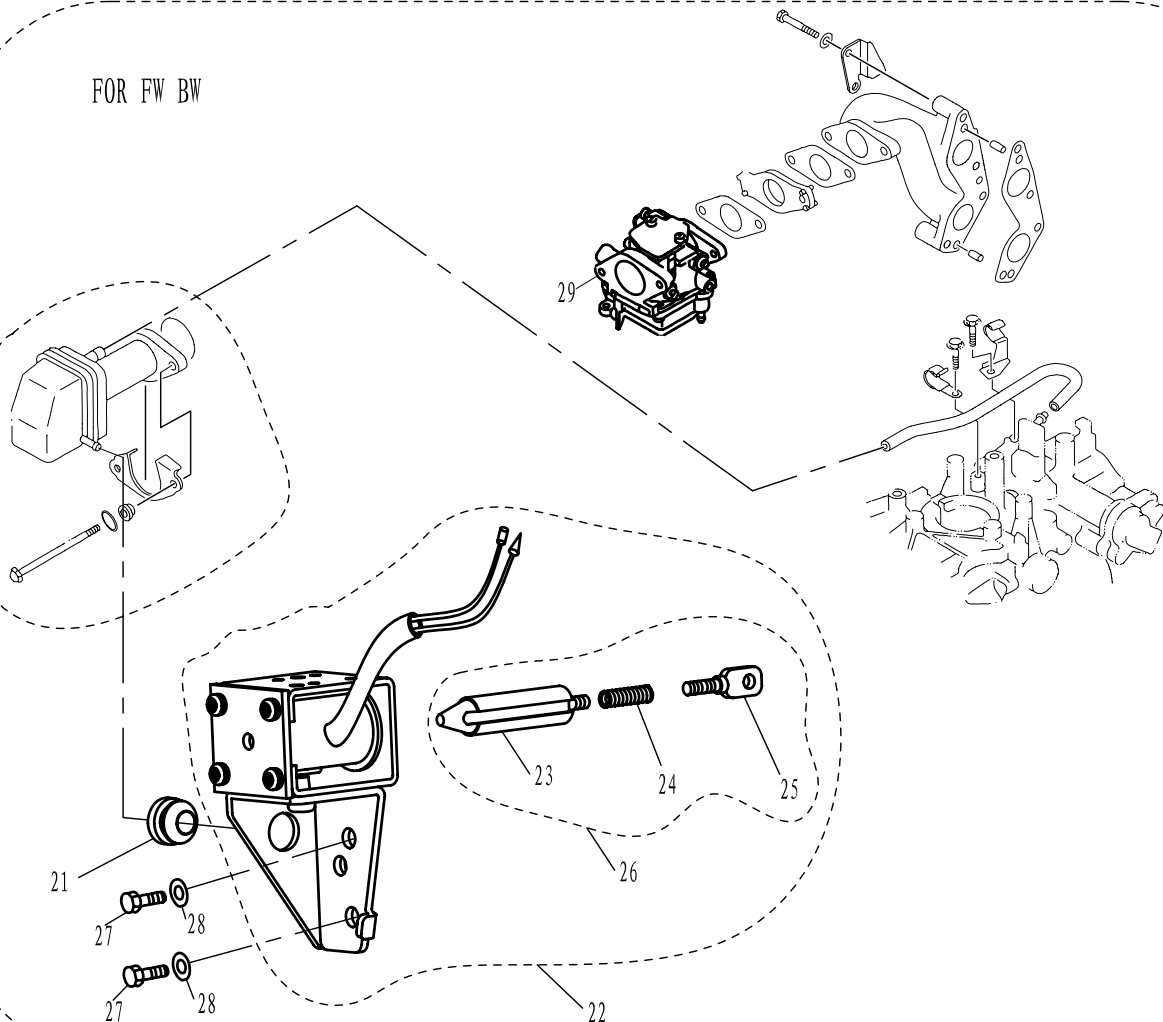
进气系统

PARTS NAME:

INTAKE



FOR FW BW

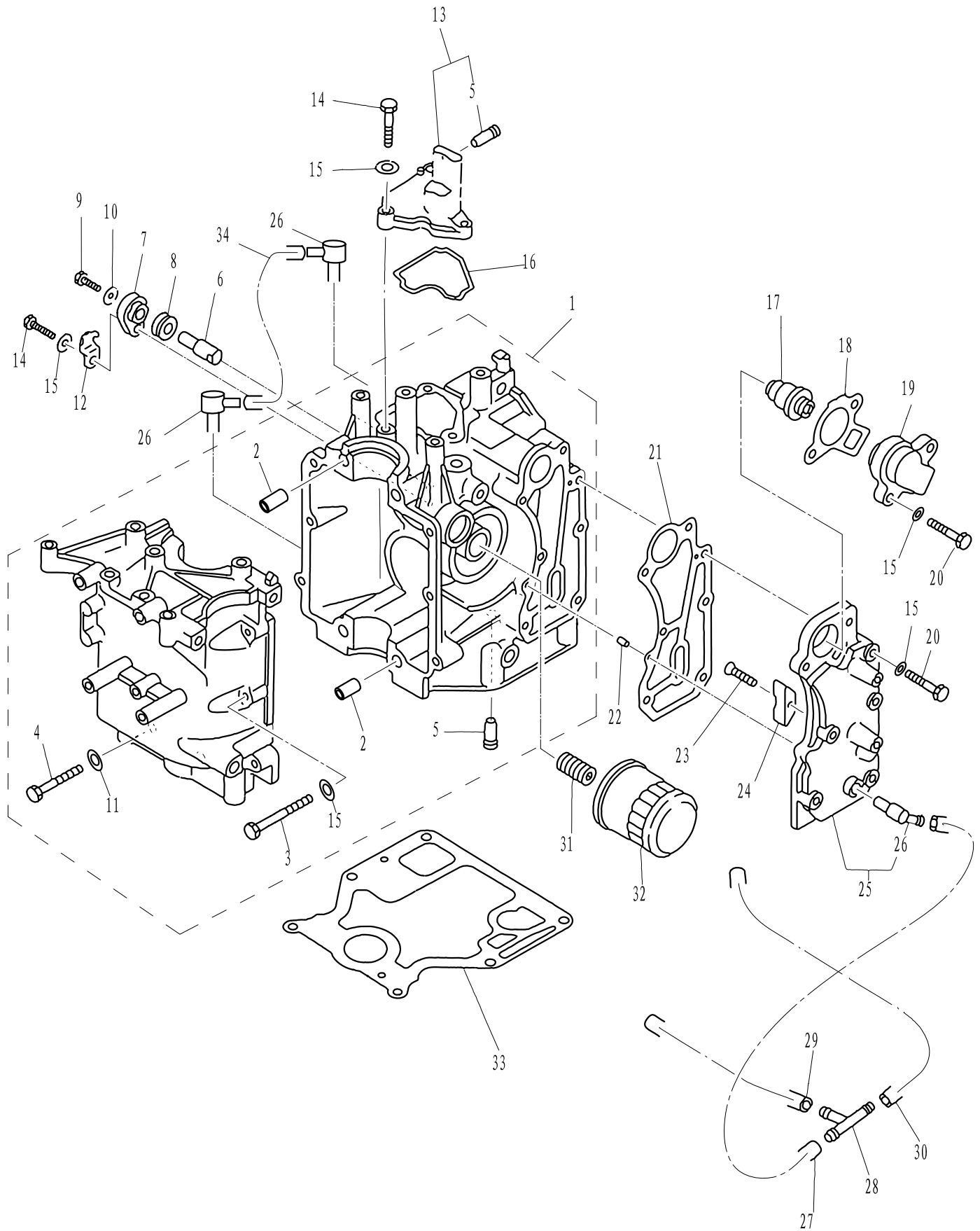


零部件名称:

气缸&曲轴箱1

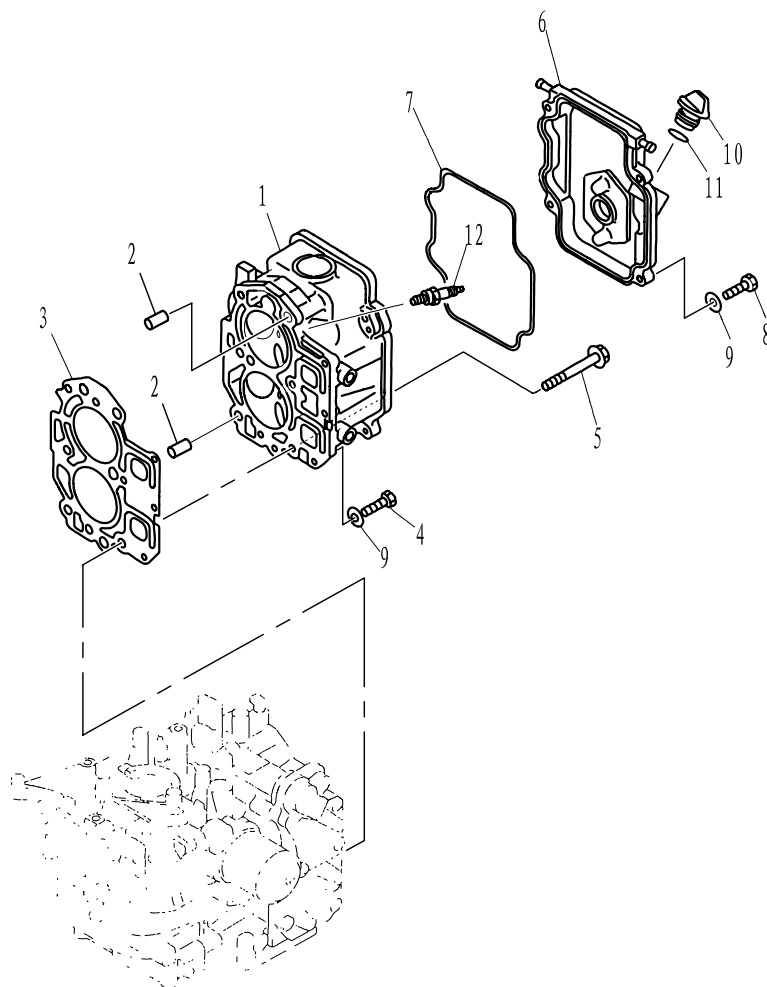
PARTS NAME:

CYLINDER & CRANKCASE 1



气缸和曲轴箱2

CYLINDER & CRANKCASE 2

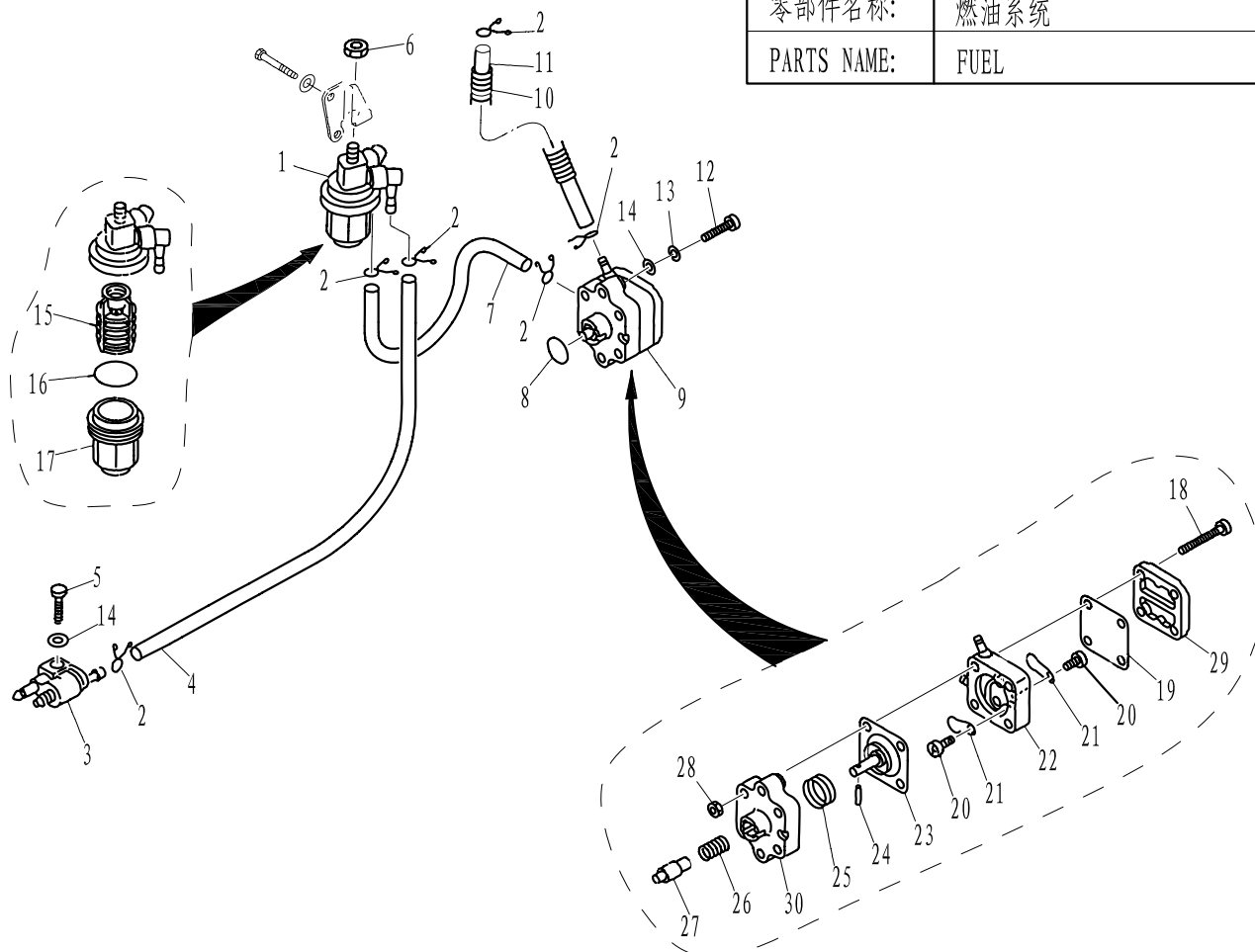
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零部件名称:

燃油系统

PARTS NAME:

FUEL



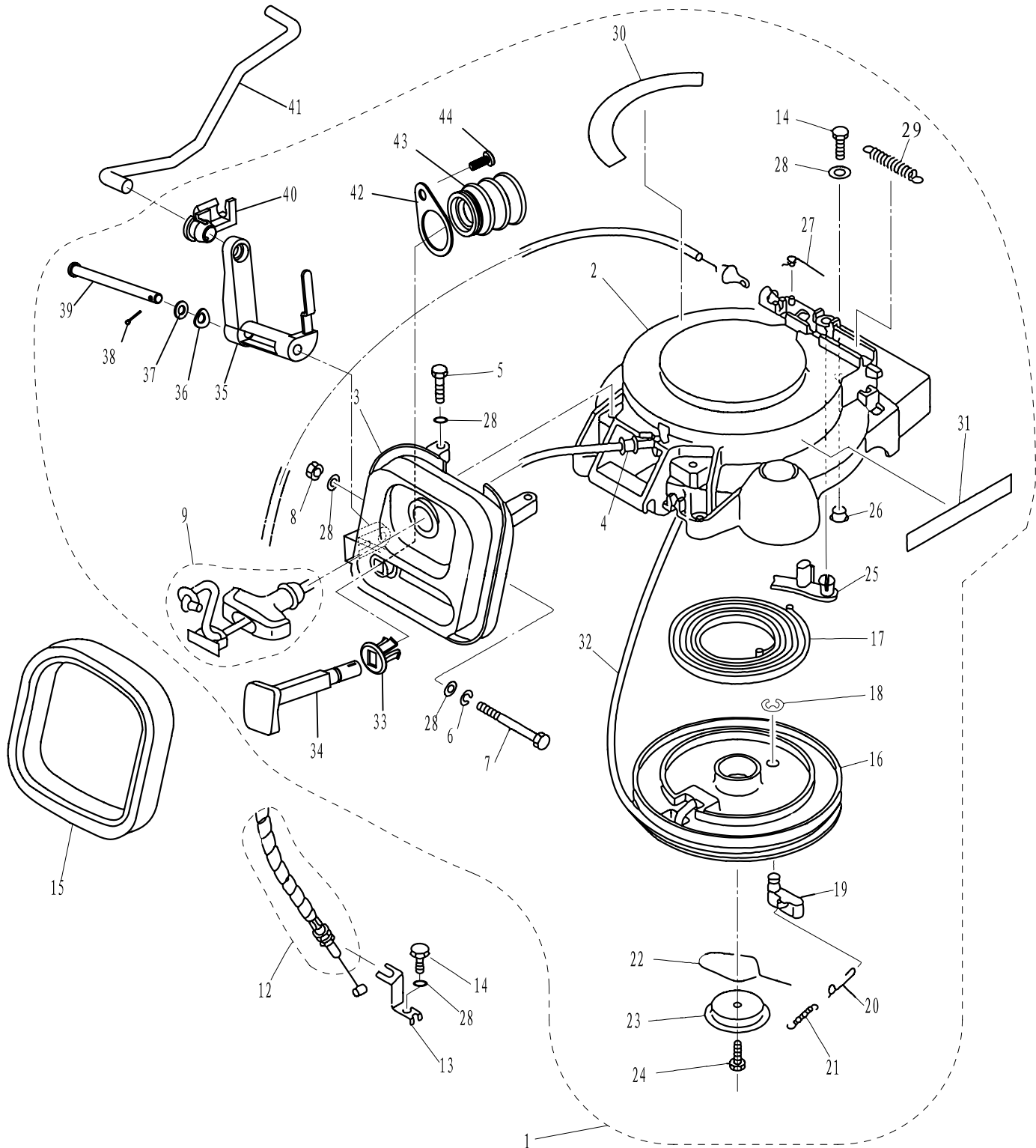
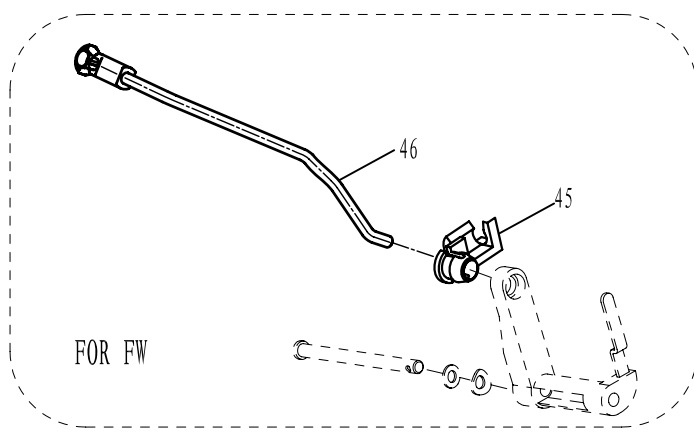
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
1	F15-07080000	滤油杯组件	FILTER ASSY	1					
2	F4-04000030	油管夹簧 B	SPRING , FUEL PIPE "B"	6					
3	F4-05000200	燃油管接头组件	FUEL PIPE TIE-IN ASSY	1					
4	F15-05000016	燃油管 A $\phi 10 \times \phi 5 \times 505$	PIPE, FUEL A	1					
5	GB/T5783-M6x20	六角螺栓M6x20	BOLT M6x20	1					
6	GB/T6170-M8	六角螺母M8	NUT M8	1					
7	F15-07000027	油泵燃油管 (进)	HOSE	1					$\phi 10 \times \phi 5 \times 145$
8	JASO F404-A-24-021	燃油泵O形圈	O-RING	1					
9	F15-07140000	燃油泵组件	FUEL PUMP ASSY	1					
10	F15-07000026	波纹管护套	JACKET	1					$\phi 14 \times \phi 11 \times 300$
11	F15-07000025	油泵燃油管 (出)	HOSE	1					$\phi 10 \times \phi 5 \times 380$
12	GB/T823-M6x30	十字槽小盘头螺钉M6x30	SCRRW, SMALL PAN HEAD M6x30	2					
13	GB/T93-6	弹簧垫圈6	WASHER, SPRING 6	2					
14	GB/T97.1-6	平垫圈6	WASHER, PLATE 6	3					
15	F15-07080001	滤网罩	ELEMENT, FILTER	1					
16	GB/T3452.1-32.5x1.8	滤杯密封圈 $\phi 32.5 \times 1.8$	WASHER, CUP FILTER $\phi 32.5 \times 1.8$	1					
17	F15-07080002	滤杯	CUP, FILTER	1					
18	GB/T818-M4x30	十字槽盘头螺钉M4x30	SCRRW, PAN HEAD M4x30	4					
19	F4-04090004	上隔膜	DIAPHRAGM, TOP	1					
20	F4-04090011	阀片螺钉M3x5	SCRRW, VALVE	2					

零部件名称:

起动器

PARTS NAME:

STARTER



SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
1	F15-07130000	起动罩组件	STARTER ASSY	1					
2	F15-07130101	起动罩外壳	CASE, STARTER	1					

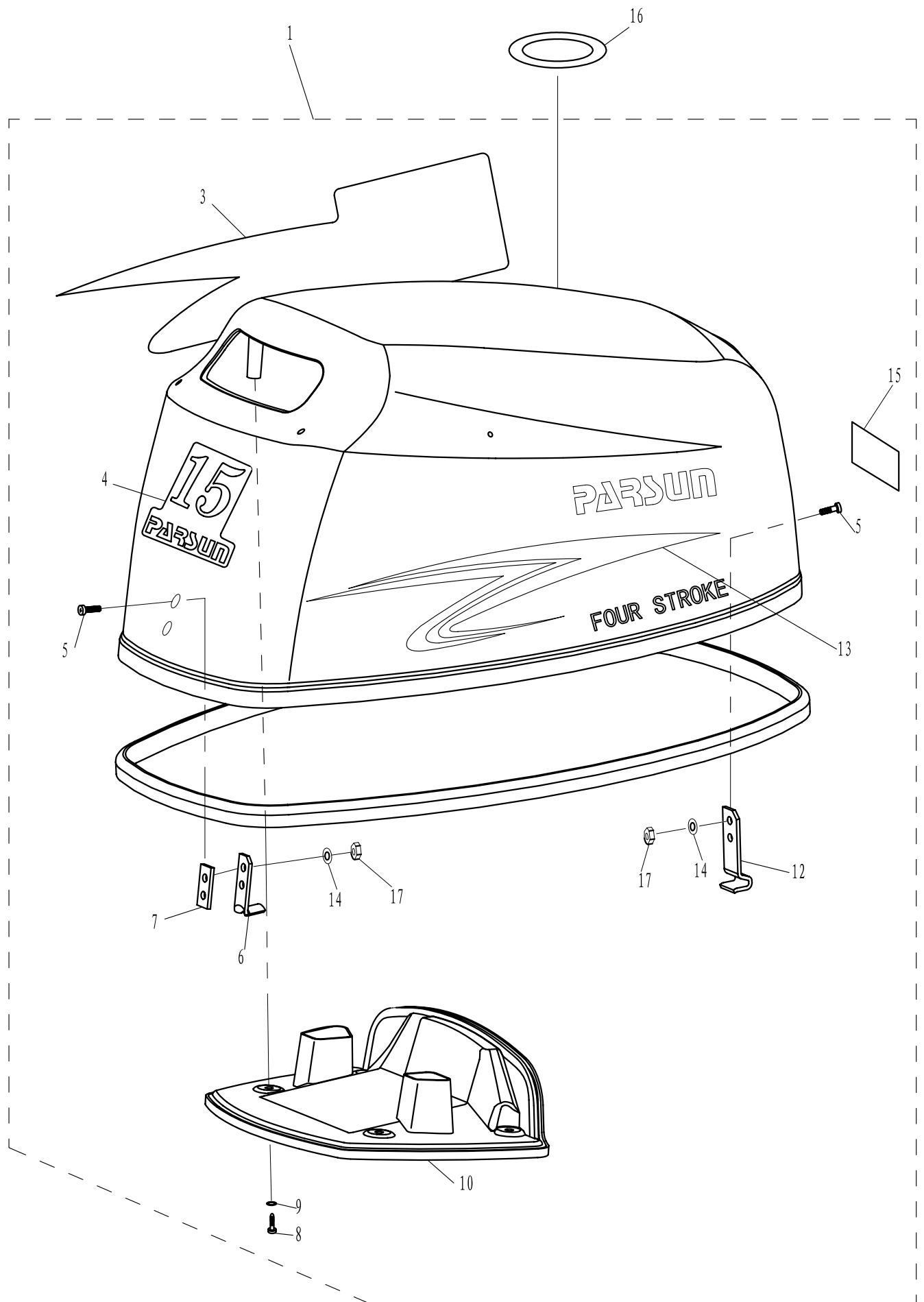
					F15 (F9. 9, F13. 5) 零件手册				PAGE 37 OF 49
					零部件名称:		起动器		
					PARTS NAME:		STARTER		
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
3	F15-07130300	起动架组合	FRAME, STARTER	1					
4	F4-04130013	起动绳导向管	COLLAR	1					
5	GB/T5783-M6x25	六角螺栓M6x25	BOLT M6x25	2					
6	GB/T93-6	弹簧垫圈6	WASHER, SPRING 6	1					
7	GB/T5782-M6x90	六角螺栓M6x90	BOLT M6x90	1					
8	GB/T6170-M6	六角螺母M6	NUT M6	1					
9	F4-04130100	起动手柄组件	HANDLE, STARTER ASSY	1					
10									
12	F15-05000028	制动器钢索组件	ARRESTER TIGHTWIRE ASSY	1					
13	F15-05000027	制动器钢索固定架	FRAME, ARRESTER TIGHTWIRE	1					
14	GB/T5783-M6x20	六角螺栓M6x20	BOLT M6x20	3					
15	F15-07130304	发泡密封圈	SEAL, FROTHY RUBBER	1					
16	F15-07130201	起动轮	WHEEL, START-UP	1					
17	F15-07130107	涡形弹簧	SPRING, VOLUTE	1					
18	GB/T896-8	开口档圈8	CIRCLIP 8	1					
19	F15-07130202	起动卡瓣	PAWL, DRIVE	1					
20	F15-07130204	卡瓣钢丝连杆	LINK, PAWL	1					
21	F15-07130203	卡瓣拉簧	SPRING, TENSION	1					
22	F15-07130002	起动压板夹簧	SPRING, DRIVE PLATE	1					
23	F15-07130001	起动压板	PLATE, DRIDE	1					
24	GB/T5783-M6x16	六角螺栓M6x16	BOLT M6x16	1					
25	F15-07130105	制动器	ARRESTER	1					
26	F15-07130102	带肩衬套	BUSH, SHOULDER	3					
27	F15-07130106	制动器扭簧	SPRING, ARRESTER	1					
28	GB/T97. 1-6	平垫圈6	WASHER PLATE 6	8					
29	F15-05000029	制动器钢索拉簧	TIGHTWIRE, SPRING	1					
30	F15-12000002	标贴2	MARK 2	1					
31	F15-12000003	标贴3	MARK 3	1					
32	F15-07130205	起动绳 (φ 4x1. 78米)	START LING	1					
33	F15-05010001	阻风门导向套	BUSH	1					
34	F15-07130306W	阻风门手柄B	HANDLE "B"	1					
35	F15-07130309W	阻风门摇臂	ROCKER	1					
36	F15-07130312W	鞍形弹性垫圈5	WASHER , SPRING SADDLE	1					
37	F15-07130311W	尼龙垫圈5	WASHER , NYLON	2					
38	GB/T91-1. 6X12	开口销1. 6 × 12	COTTER PIN 1. 6x12	1					
39	F15-07130310W	摇臂销轴	SHAFT , ROCKER	1					
40	F15-07000016W	阻风门连杆接头	TIE-IN	1					
41	F15-07130315W	阻风门连杆 II	CONNECTING ROD II	1					
42	F15-07130308W	护套定位板	PLATE	1					
43	F15-07130307W	波纹护套B	BUSH , WAVE	1					
44	GB/T845-ST4. 8X9	十字槽盘头自攻螺钉ST4. 8 × 9	SCREW , PAN HEAD ST4. 8x9	1					
45	F15-07130314W	阻风门接头	TIE-IN	1					FOR FW
46	F15-07130313	阻风门连杆组件	LINK ROD ASS'Y	1					FOR FW

零部件名称:

顶罩组件

PARTS NAME:

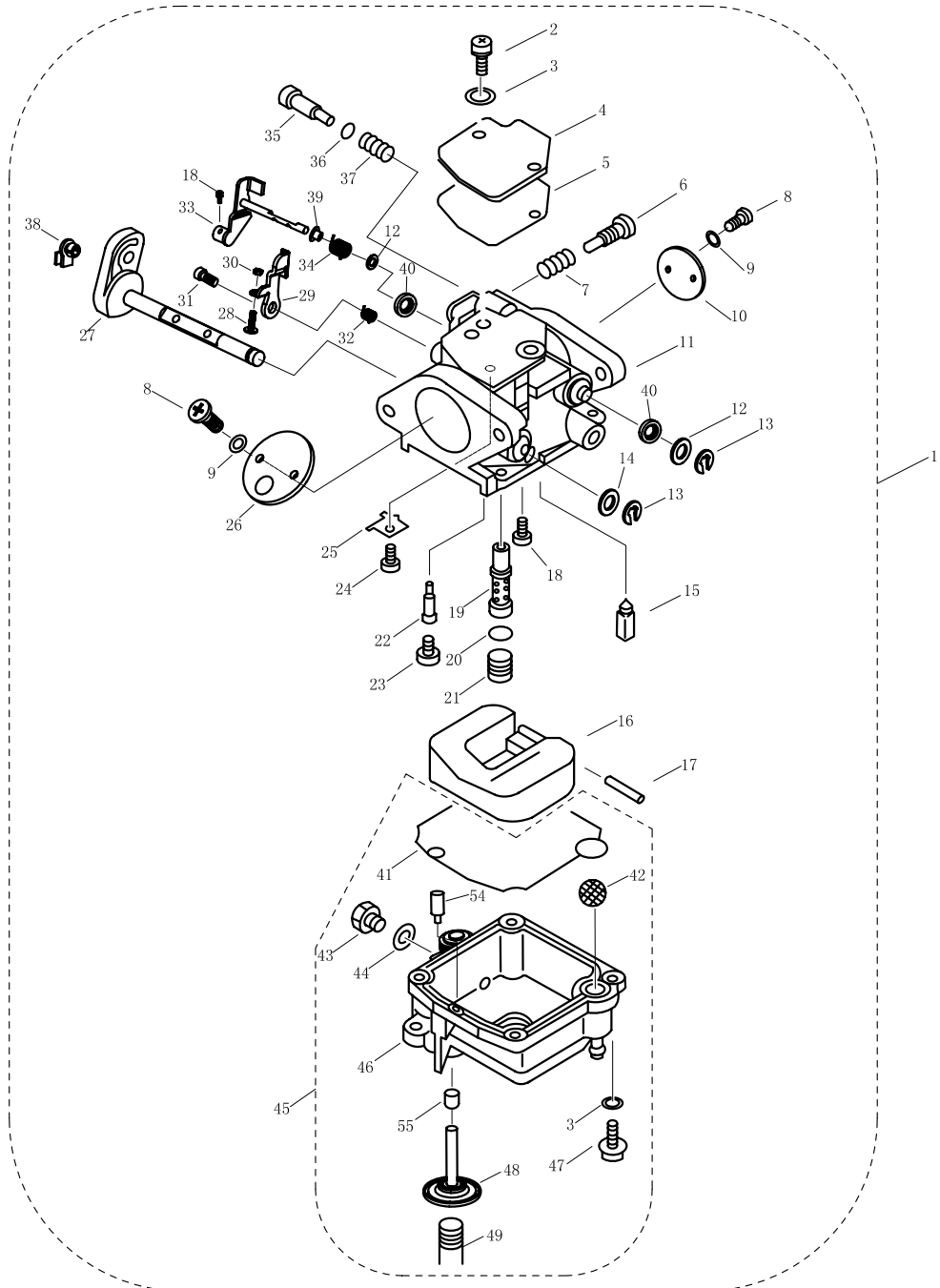
TOP COWLING ASSY



[illegible]

零部件名称: 化油器总成

PARTS NAME: CARBURETOR ASSY

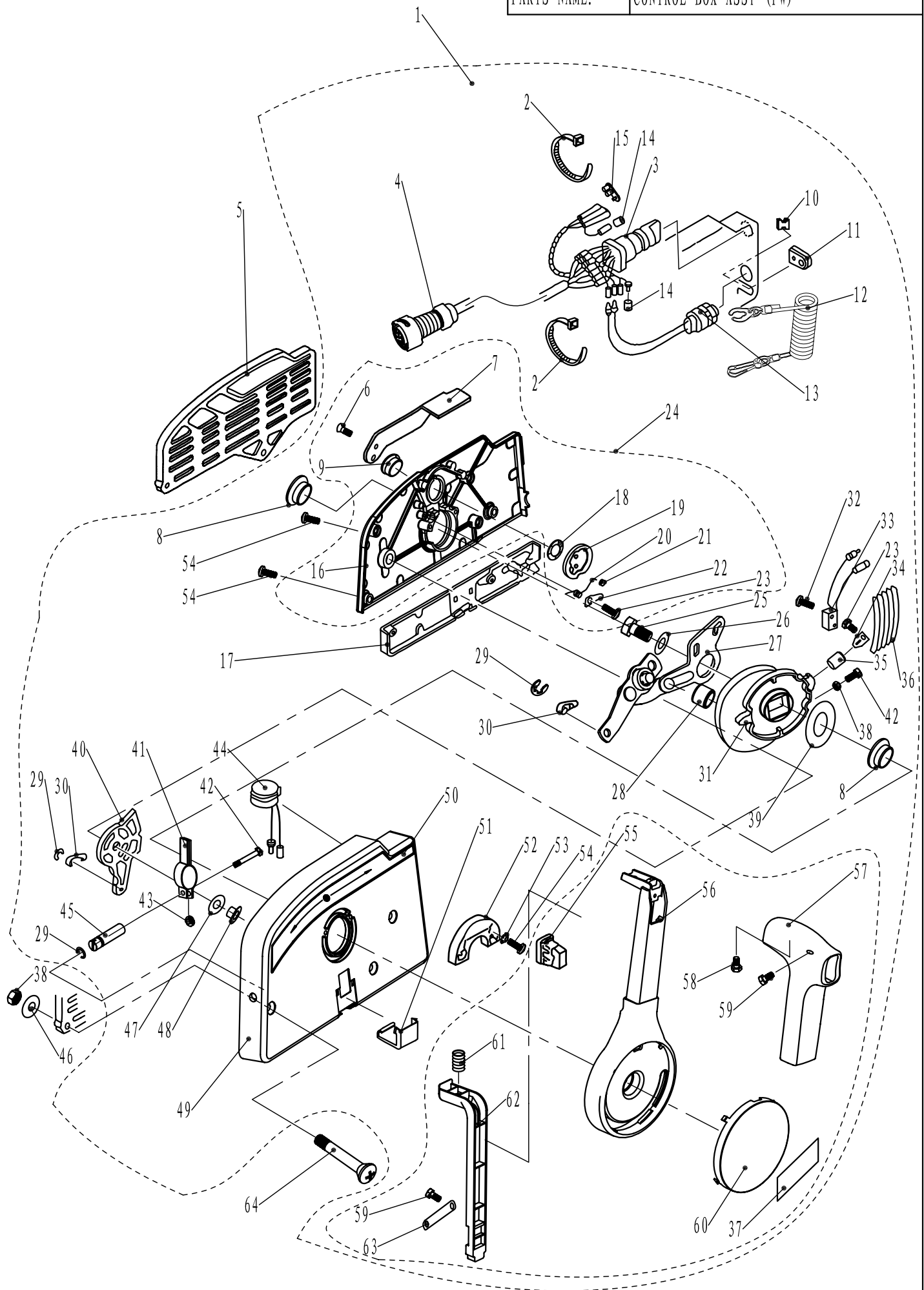


SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
1	F15-07090000	化油器总成	CARBURETOR ASSY	1					
2	GB/T818-M4X10	十字槽盘头螺钉M4X10	BOLT	5					
3	GB/T93-4	弹性垫圈4	WASHER, SPRING	9					
4	F15-07090003	面板	PLATE	1					
5	F15-07090002	衬垫	GASKET	1					
6	F15-07090009	怠速螺钉	SCREW, THROTTLE	1					
7	F15-07090010	怠速螺钉弹簧	SPRING, PILOT ADJUSTING	1					
8	GB/T818-M3X6	十字槽盘头螺钉M3X6	BOLT	4					
9	GB/T93-3	弹性垫圈3	WASHER, SPRING	4					
10	F15-07090008	油门挡板	APRON, ACCELERATOR	1					
11	F15-07090001	化油器本体	CARBURETOR	1					
12	F15-07090006	油门摆杆尼龙垫圈	BUSH, LINK	2					

					F15 (F9. 9, F13. 5) 零件手册				PAGE 41 OF 49
					零部件名称:	化油器总成			
					PARTS NAME:	CARBURETOR ASSY			
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
13	GB/T896-4	开口挡圈4	CIRCLIP	2					
14	T6-05000815	摆杆垫圈	WADHER, SWING LINK	1					
15	F15-07090019	针阀	VALVE, NEEDLE	1					
16	F15-07090020	浮子	FLOAT	1					
17	F15-07090021	浮子销	PIN, FLOAT	1					
18	GB/T818-M4X6	十字槽盘头螺钉M4X6	BOLT	1					
19	F15-07090022	主喷嘴	NOZZLE, MAIN	1					
20	F15-07090024	主量孔密封圈	SEAL	1					
21	F15-07090023	主量孔	JET, MAIN	1					
22	F15-07090025	怠速量孔	JET, AIR SLOW	1					
23	F15-07090026	怠速量孔螺钉	RUBBER CAP	1					
24	GB/T818-M3X5	十字槽盘头螺钉M3X5	BOLT	1					
25	F15-07090018	挡板	PLATE	1					
26	F15-07090012	组风门挡板	APRON, CHOKE	1					
27	F15-07090200	组风门摆杆组件	LINK, CHOKE	1					
28	F15-07090302	加浓阀调整螺钉	BOLT, VALVE	1					
29	F15-07090300	加浓阀摆杆	SWING LINK, VALVE	1					
30	GB/T6170-M3	六角螺母M3	NUT M3	1					
31	F15-07090016	加浓阀摆杆螺钉	BOLT	1					
32	F15-07090017	加浓阀摆杆扭簧	TWIST SPRING, SWING LINK	1					
33	F15-07090100	油门摆杆	SWING LINK, ACCELERATOR	1					
34	F15-07090005	油门摆杆扭簧	WRINGSPRING	1					
35	F15-07090013	空气调节螺钉	SCREW, AIR ADJUSTING	1					
36	F15-07090014	O型圈	SEAL	1					
37	F15-07090015	空气调节螺钉弹簧	SPRING, AIRADJUSTING	1					
38	T6-05000022	油门控制器连杆接头	TIE-IN	1					
39	F15-07090004	油门摆杆衬套	BUSH, SWING LINK	1					
40	F15-07090007	橡胶密封圈	SEAL, RUBBER	2					
41	F15-07090027	油杯密封垫	GASKET, FLOATCHAMBER	1					
42	F15-07090402	进油滤网	FILTER	1					
43	F15-07090403	放油螺钉	SCREW, DRAIN	1					
44	F15-07090404	螺钉垫片	GASKET	1					
45	F15-07090400	油杯组件	BODY, FLOATCHAMBER	1					
46	F15-07090413	油杯本体	CUP, BODY	1					
47	GB/T818-M4X12	十字槽盘头螺钉M4X12	BOLT	4					
48	F15-07090407	隔膜组件	SEPTUM ASSY	1					
49	F15-07090408	隔膜弹簧	SPRING, VALVE	1					
50	F15-07090409	O型密封圈	SEAL	2					
51	F15-07090410	加浓阀盖	COVER, VALVE	1					
52	F15-07090412	加浓阀螺栓垫	WASHRE	1					
53	F15-07090411	加浓阀放油螺钉	BOLT, BLEEDER OIL	1					
54	F15-07090401	加浓泵量孔	JET	1					
55	F15-07090028	隔膜轴帽	CAP	1					

零部件名称: 操纵盒组件 (FW)

PARTS NAME: CONTROL BOX ASSY (FW)



				F15 (F9. 9, F13. 5) 零件手册				PAGE 44 OF 49			
				零部件名称:		操纵盒组件 (FW)					
				PARTS NAME:		CONTROL BOX ASSY (FW)					
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量						REMARKS 备注	
1	F15-13000000W	操纵盒组件	CONTROL BOX ASSY	1							
2	HT2. 5*60	尼龙扎带	CLAMP	2							
3	F15-13000200W	起动开关组件	STARTING SWICH ASSY	1							
4	F15-13000100W	操纵线束组件	CONTROL CABLE ASSY	1							
5	F15-11000002W	操纵盒安装板	PLATE , CONTROL BOX	1							
6	GB/T819. 2-M5X12	十字槽沉头螺钉M5 × 12	SCREW PAN HEAD M5 × 12	2							
7	F15-13020007W	油门微调手柄	THROTTLE HANDLE , INCHING	1							
8	F15-13000005W	凸轮机构衬套	BUSH , CAM	2							
9	F15-13020006W	微调手柄衬套	BUSH , HANDLE	1							
10	F15-11000001W	钢索橡胶垫块	BLOCK , RUBBER	1							
11	F15-13000014W	线索护套	JACKET , CABLE	1							
12	F4-01090401	引擎停止安全索	STOPER , HANG ROPE ASS'Y	1							
13	F15-13000400W	急停开关组件	ENGINE STOP SWICH ASS'Y	1							
14	F15-13000203W	绝缘堵头B	INSULATED PLUG "B"	2							
15	F15-13000202W	绝缘堵头A	INSULATED PLUG "A"	1							
16	F15-13020001W	操纵盒盖	COVER , CONTROL BOX	1							
17	F15-13000013W	操纵盒小盖板	SMALL COVER , CONTROL BOX	1							
18	F15-13020005W	波形垫圈B	WASHER "B" , WAVE	1							
19	F15-13020100W	锁紧圆盘组件	LOCKED DISK ASS'Y	1							
20	F15-13020002W	扭簧	TORSION SPRING	1							
21	F15-13020003W	互锁滑轮	EACH LOCKED PULLEY	1							
22	F15-13020004W	滑轮弹簧压板	PLATE , PULLEY SPRING	1							
23	GB/T818-M4X6	十字槽盘头螺钉M4 × 6	PAN HEAD SCREW M4 × 6	2							
24	F15-13020000W	操纵盒盖组件	COVER ASS'Y, CONTROL BOX	1							
25	GB/T5783-M8X30	六角螺栓M8 × 30	BOLT M8 × 30	1							
26	GB/T97. 1-8	平垫圈8	WASHER 8	1							
27	F15-13000500W	油门控制机构	MACHINE , CONTROL ACCELEROGRAPH	1							
28	F15-13000007W	销轴垫圈	WASHER	1							
29	GB/T896-6	开口挡圈6	PIN , COTTER 8	3							
30	F25-07000007W	操控钢索接头B	CONTROL CABLE TIE-IN "B"	2							
31	F15-13000002W	凸轮机构	CAM MECHANISM	1							
32	GB/T818-M3X14	十字槽盘头螺钉M3 × 14	PAN HEAD SCREW M3 × 14	2							
33	F15-13000800W	微动开关	INCHING SWITCH	1							
34	F15-13000003W	档位弹簧片压板	PLATE	1							
35	F15-13000004W	档位滑轮	PULLEY	1							
36	F15-13000001W	档位弹簧片B	SHIFT SPRING PLATE "B"	5							
37	F15-12000016W	标贴16	MARK 16	1							
38	GB/T6170-M6	六角螺母M6	NUT M6	4							
39	F15-13000008W	凸轮机构减磨片	WEARABLE PLATE , CAM MACHANISM	1							
40	F15-13000700W	变档摆杆	SHIFT SWING LINK	1							
41	F15-13000601W	调节器固定板组件	ADJUSTER FASTNESS ASS'Y	1							
42	GB/T5783-M5X25	六角螺栓M5 × 25	BOLT M5 × 25	2							
43	GB/T6170-M5	六角螺母M5	NUT M5	2							

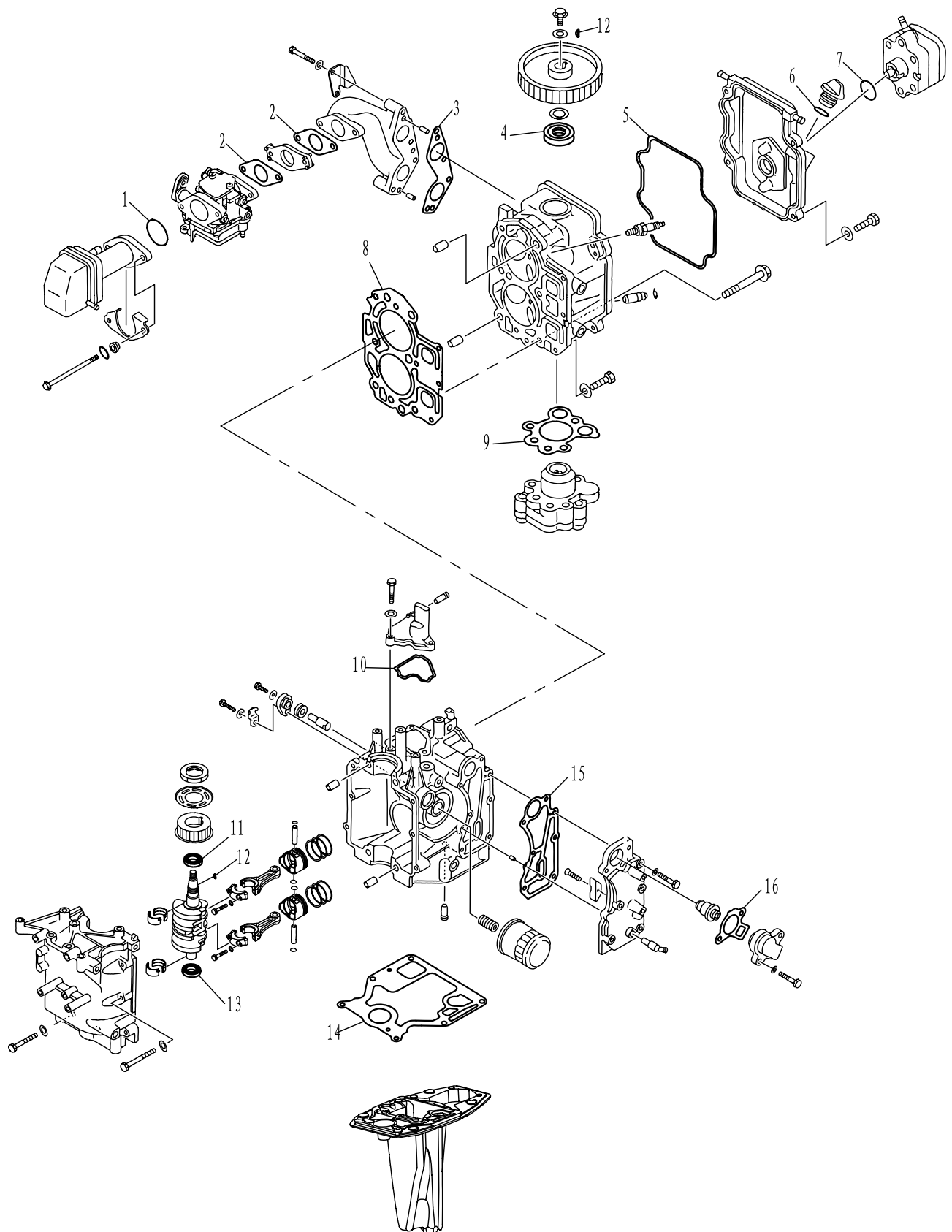
[illegible]

零部件名称:

附录1 (修理件)

PARTS NAME:

APPENDIX 1 (REPAIR KIT)



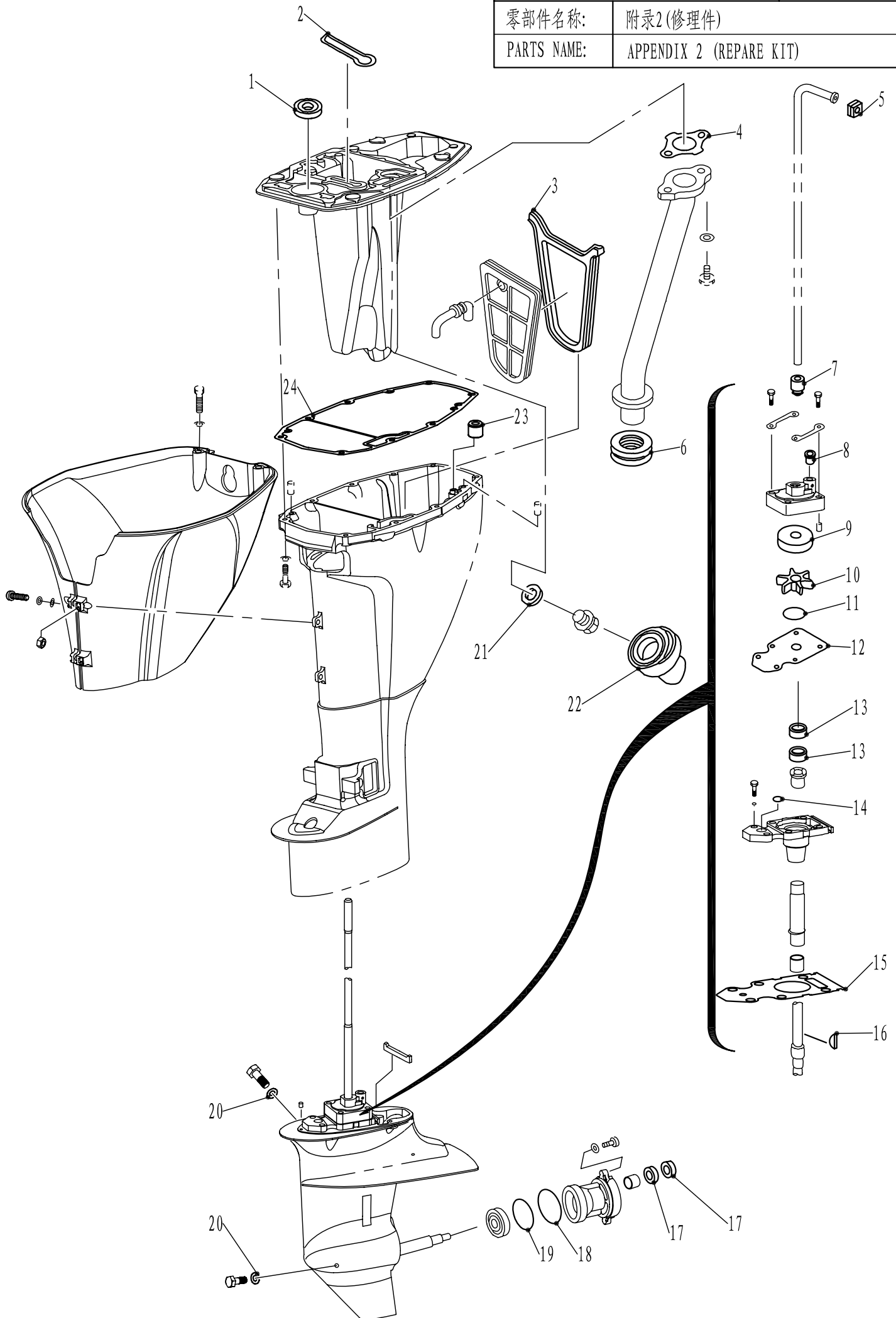
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零部件名称:

附录2 (修理件)

PARTS NAME:

APPENDIX 2 (REPAIRE KIT)



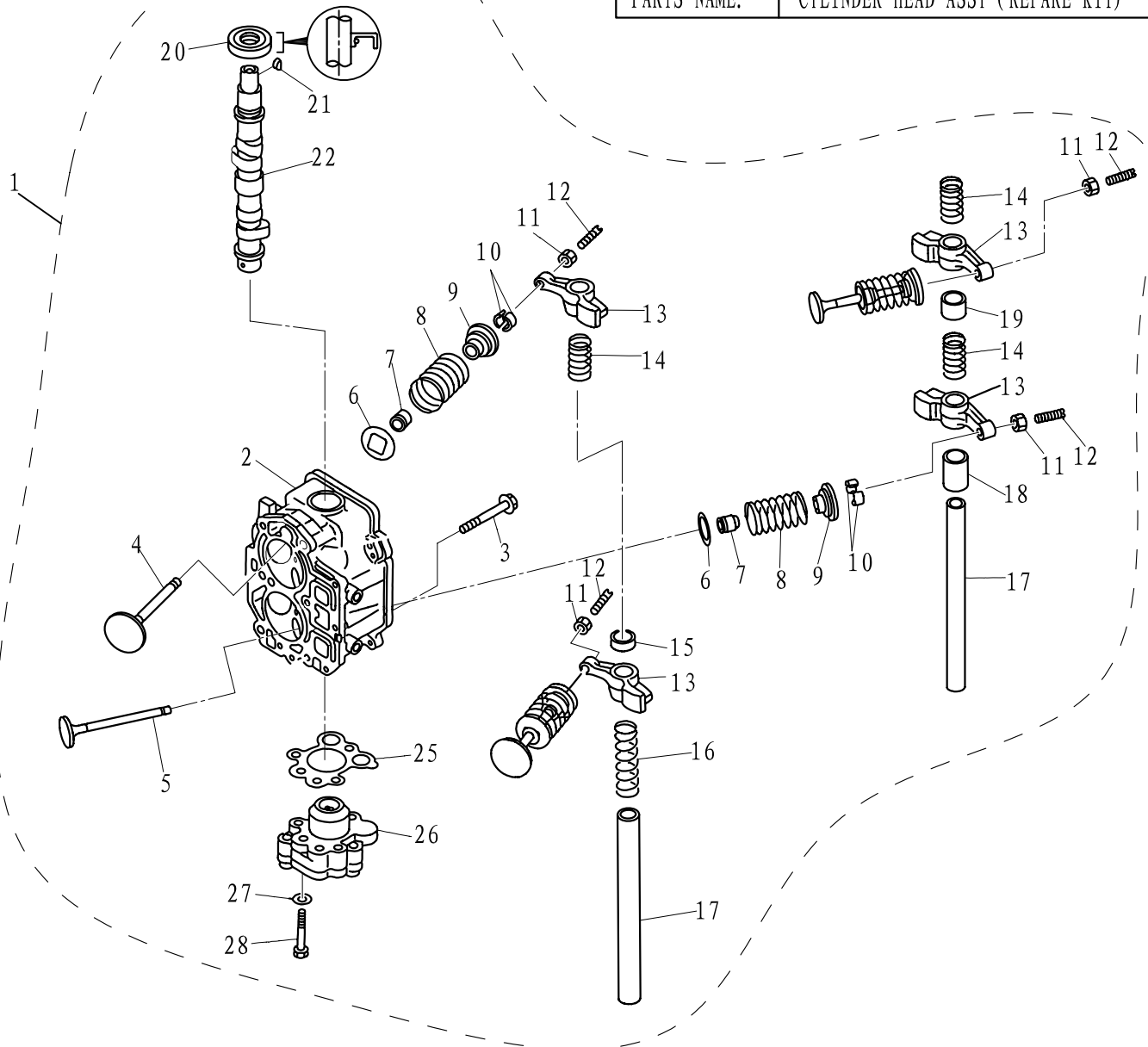
[illegible]

零部件名称:

气缸头总成(维修件)

PARTS NAME:

CYLINDER HEAD ASSY (REPAIRE KIT)

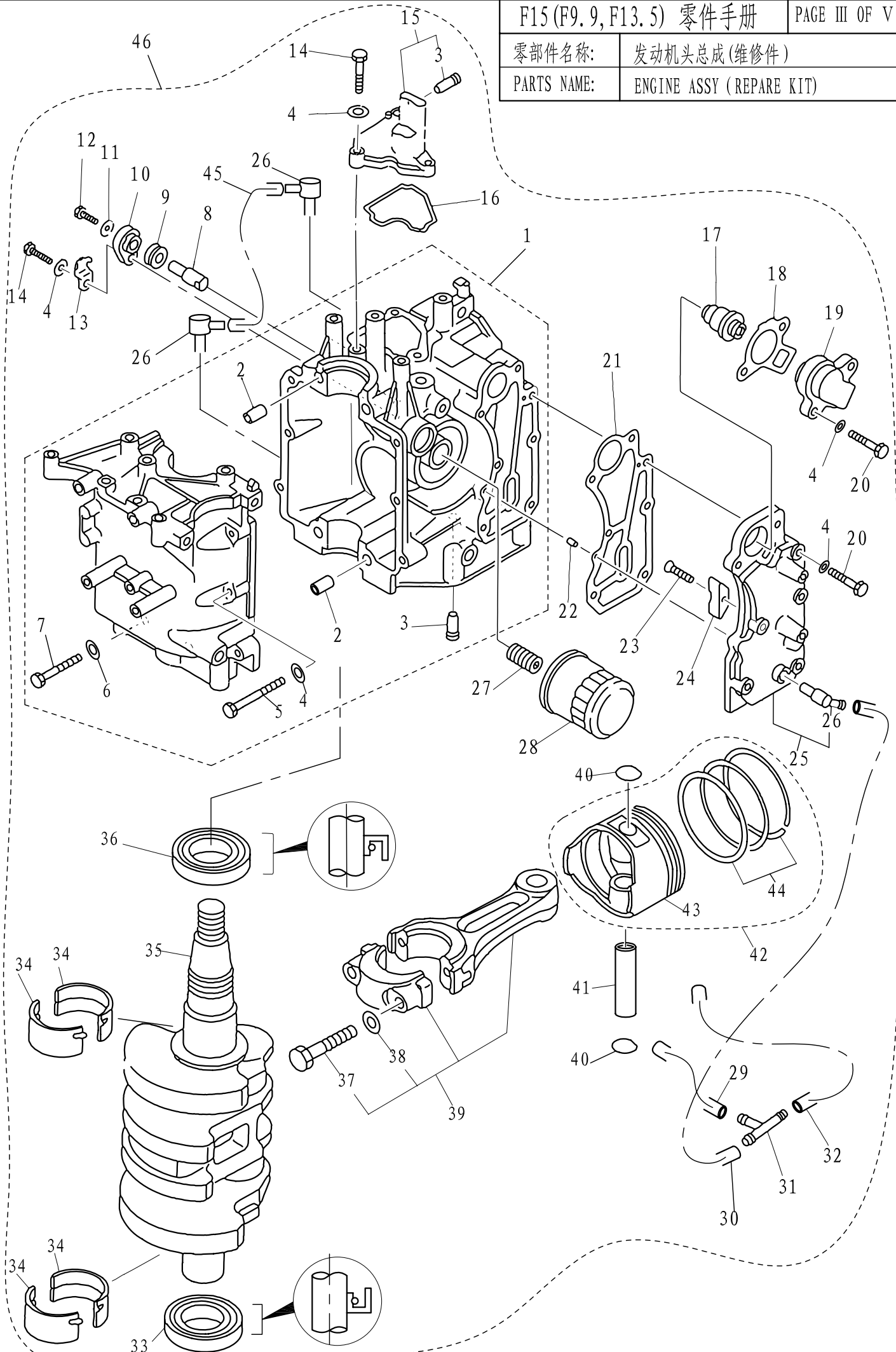


SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
1	F15-07040000	气缸头总成	CYLINDER HEAD ASSY	1					
2	F15-07040100	气缸头组件	CYLINDER HEAD SUBASSEMBLY	1					
3	F15-07000028	六角头凸缘螺栓M8X75	BOLT, FLANGE	6					
4	F15-07040001	进气门	VALVE, INTAKE	2					
5	F15-07040002	排气门	VALVE, EXHAUST	2					
6	F15-07040004	气门弹簧垫板	SEAL, VALVE SPRING	4					
7	166F-010003	气门油封	SEAL, VALVE STEM	4					
8	F15-07040005	气门弹簧	SPRING, VALVE	4					
9	F15-07040006	气门弹簧座	RETAINER, VALVE SPRINGRE	4					
10	F15-07040007	气门弹簧卡圈	COTTER, VALVE	8					
11	F15-07040304	锁紧螺母	LOCK NUT	4					
12	F15-07040303	调整螺钉	SCREW, VALVE ADJUSTING	4					
13	F15-07040301	摇臂	ROCKER	4					
14	F15-07040014	摇臂轴弹簧B	SPRING, ROCKER B	3					
15	F15-07040009	进气门垫管	BUSHER, VALVE INTAKE	1					
16	F15-07040013	摇臂轴弹簧A	SPRING, ROCKER A	1					

[illegible]

零部件名称: 发动机头总成(维修件)

PARTS NAME: ENGINE ASSY (REPAIR KIT)



				F15 (F9. 9, F13. 5) 零件手册				PAGE IV OF V			
				零部件名称:		发动机头总成 (维修件)					
				PARTS NAME:		ENGINE ASSY (REPAIRE KIT)					
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注		
1	F15-07010000	机体机座组件	CRANKCASE ASSY	1							
2	F4-04000003	空心定位销Ø10x14	PIN, HOLLOW	2							
3	F15-07010006	吸油管接头	PIPE, JOINT	2							
4	GB/T97. 1-6	平垫圈6	WASHER 6	17							
5	GB/T5783-M6x35	六角螺栓M6X35	BOLT, HEXAGON M6x35	6							
6	GB/T97. 1-8	平垫圈8	WASHER 8	4							
7	GB/T5783-M8x55	六角螺栓M8X55	BOLT, HEXAGON M8x55	4							
8	F15-07010008	机体阳极	ANODE	1							
9	F15-07010009	阳极密封圈	GROMMET, ANODE	1							
10	F15-07010011	阳极盖板	COVER, ANODE	1							
11	GB/T97. 1-5	平垫圈5	WASHER 5	1							
12	GB/T818-M5x12	十字槽盘头螺钉M5X12	SCREW, PAN HEAD M5x12	1							
13	F15-07010012	阳极锁止片	PLATE, ANODE	1							
14	GB/T5783-M6x20	六角螺栓M6X20	BOLT M6x20	4							
15	F15-07010200	呼吸器组件	BREATHER ASSY	1							
16	F15-07010014	呼吸器密封圈	BREATHER GASKET	1							
17	F15-07000031	节温器	THERMOSTAT	1							
18	F15-07010022	节温器盖垫	GASKET, THERMOSTAT	1							
19	F15-07010021	节温器盖	COVER, THERMOSTAT	1							
20	GB/T5783-M6x30	六角螺栓M6X30	BOLT M6x30	7							
21	F15-07010018	排气盖板垫	GASKET, EXHAUST OUTER COVER	1							
22	F15-00000013	定位销Ø4x12	PIN	2							
23	GB/T820-M4x12	十字半沉头螺钉M4X12	SCREW M4x12	1							
24	F15-07010026	排气盖板阳极	ANODE	1							
25	F15-07010300	排气盖板组件	EXHAUST OUTER COVER ASSY	1							
26	F15-04000005	水嘴	WATER NIPPLE	3							
27	F15-07010003	机滤螺柱	BOLT UNION	1							
28	F15-07010023	机油滤清器	OIL CLEANER	1							
29	F15-05000013	水管 B Ø10xØ5x172	HOSE B	1							
30	F15-05000012	水管 A Ø10xØ5x67	HOSE A	1							
31	F15-05000011	三通	THREE-WAY PIPE	1							
32	F15-05000014	水管 C Ø10xØ5x300	HOSE C	1							
33	F15-07030007	曲轴油封 B 35x47x6. 5-R	OIL SEAL B	1							
34	F15-07010024	轴瓦	MAIN BEARING	4							
35	F15-07030000	曲轴组件	CRANK ASSY	1							
36	F15-07030006	曲轴油封 A 25x44x6. 5-L	OIL SEAL A	1							
37	F15-07020103	连杆螺栓	BOLT, CONNECTING ROD	2							
38	F15-07020104	连杆螺栓垫片	WASHER, PLATE	2							
39	F15-07020100	连杆组件	CONNECTING ROD ASSY	1							
40	F15-07020005	活塞销挡圈	CIRCLIP	2							
41	F15-07020006	活塞销	PIN, PISTON	1							
42	F15-07020200	活塞组件	PISTON ASSY	1							
43	F15-07020001	活塞	PISTON	1							

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				零部件名称:	零件目录检索表	
				PARTS NAME:	PARTS CATALOGUE INDEX	
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JASO F404-78-31	40-10	F15-00000011	6-9	F15-01010315	2-39	
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F4-01010004	2-33	F15-00000100	10-9	F15-01030004	6-1	
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F4-01090003	6-38	F15-01000002	4-12	F15-01030100	6-37	
F4-01090006	6-33	F15-01000003	4-10	F15-01030200	6-22	
F4-01090007	6-32	F15-01000004	4-16	F15-02000001L	8-1	
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